

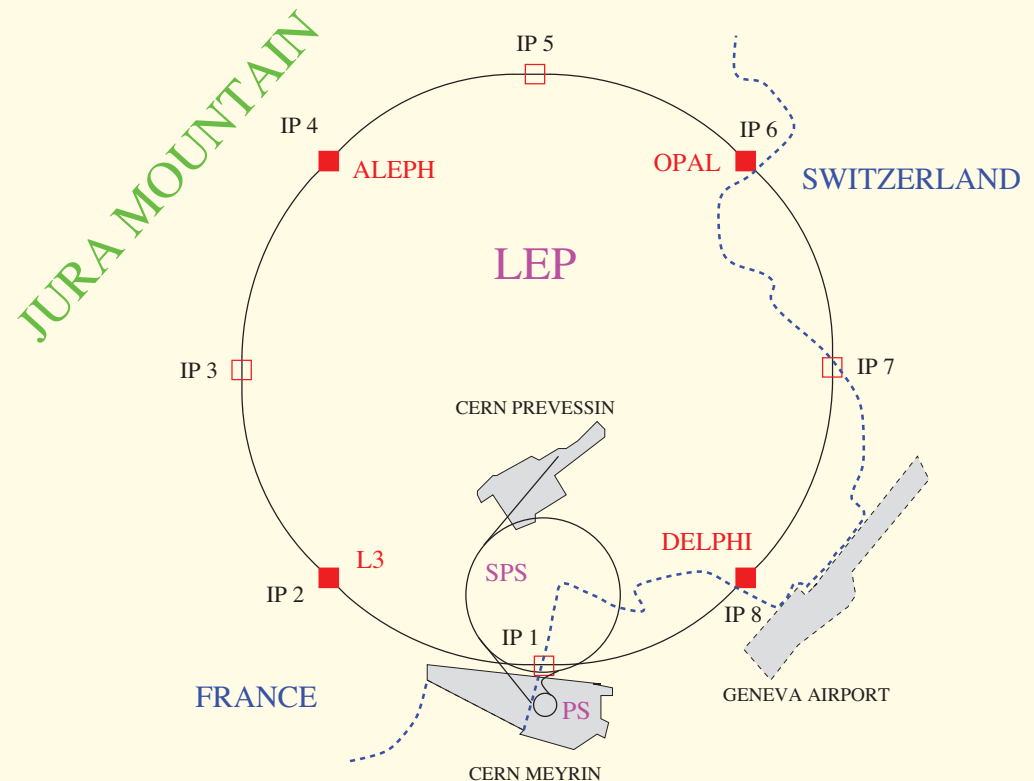
# Lessons Learned from LEP and their Application to FCC/CEPC

(as asked by the organisers :) bit of history of the CERN

## Large Electron-Positron Collider

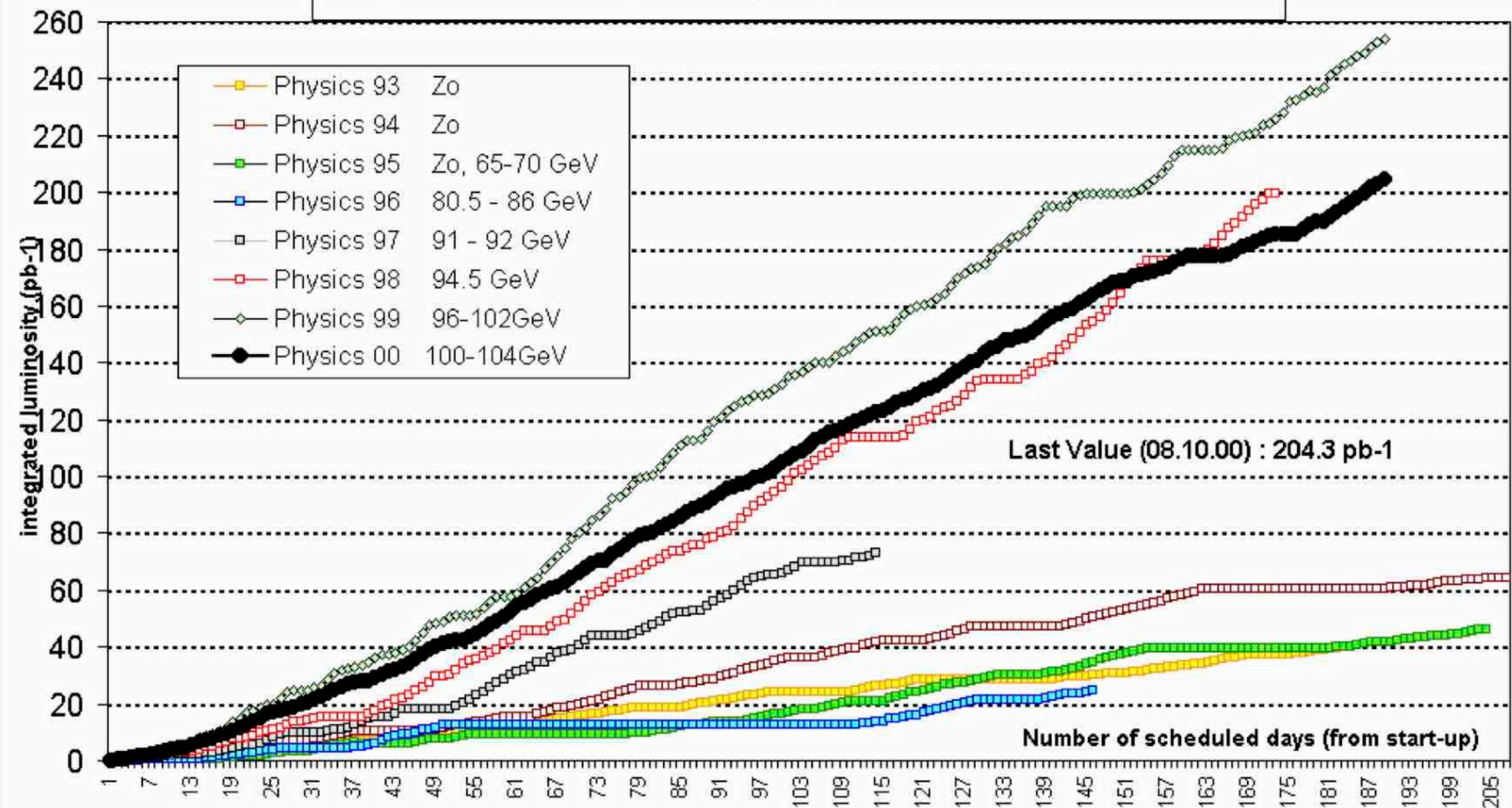
trying to illustrate and summarise key points, that we use as basis for the FCC-ee design and that should also be of interest for CEPC, with focus on MDI

<b>L = 26.659 km</b>	<b>× 3</b>
<b>Ecms 92 — 207 GeV</b>	<b>× 1.8</b>
<b>SR Power 10 MW</b>	<b>× 5</b>
<b>Luminosity</b>	<b>× 10<sup>4</sup></b>

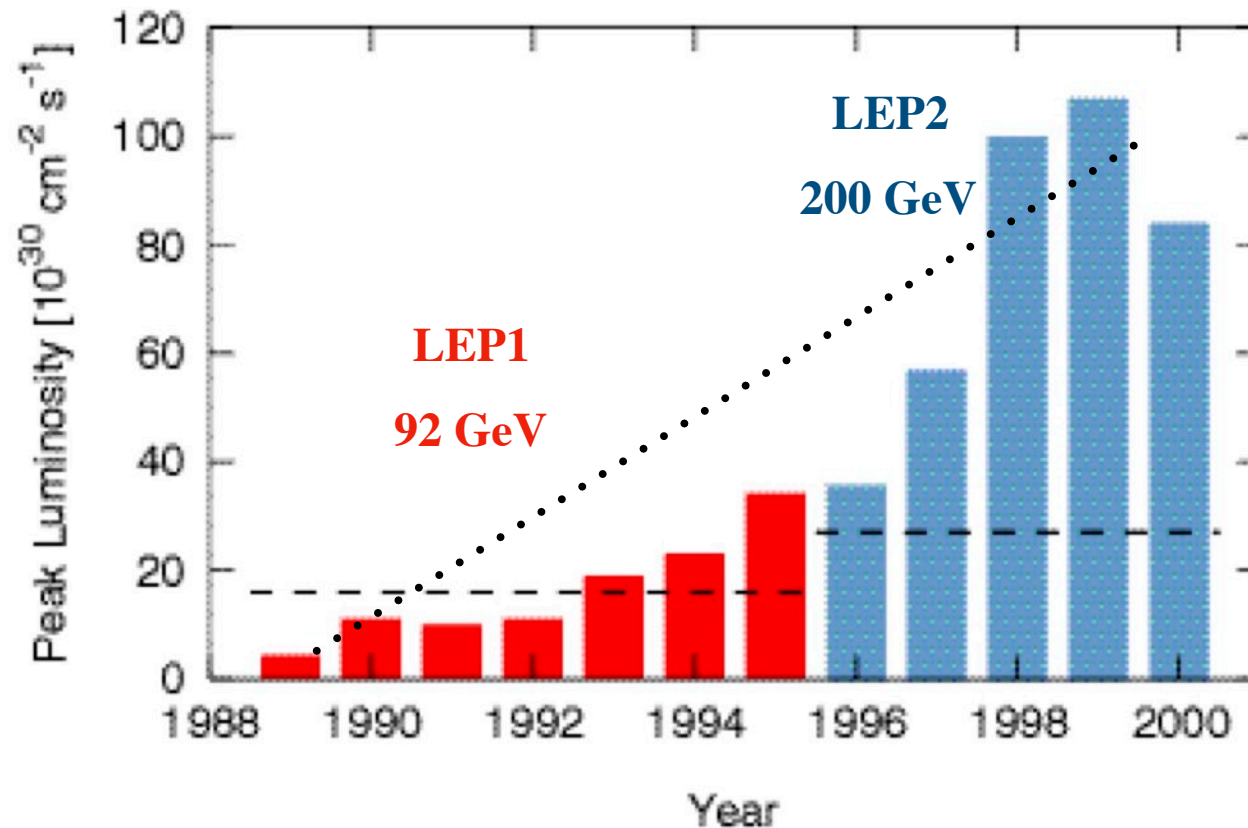


**LEP** : tunneling 13/9/1983 - 8/2/1988; installation largely in 1988 + sector test  
 Pilot run, first Z's, low L, superconducting final focus magnets off : August 1989  
 Operation : 1990 - 2000 ; then stopped and dismantled for LHC

**Integrated luminosity seen by experiments from 1993 to 2000**



$\int L dt / \text{year}$  increase by  $\sim 10 \times$  over 10 years



**Performance increases steadily (slowly) over many years**

arguably more than in pp machines where the beam brightness is made by the injectors

here a key role in IR design / MDI

minimum  $\beta^*$  and maximum tune shift were limited in LEP by the need for stable low background running conditions

**Table 1:** LEP beam parameters corresponding to the best performances at three different energies. The luminosities and beam-beam tune shifts are averaged over a time interval of 15 minutes. For each beam energy, the first line corresponds to the horizontal, the second line to the vertical plane.

$E_b$ (GeV)	$N_b$ ( $\times 10^{11}$ )	$k_b$	$\mathcal{L}$ ( $\text{cm}^{-1}\text{s}^{-2}$ )	$Q_s$	$Q$	$\beta^*$ (m)	$\epsilon$ (nm)	$\sigma$ ( $\mu\text{m}$ )	$\xi$
45.6	1.18	8	$1.51 \times 10^{31}$	0.065	90.31	2.0	19.3	197	0.030
					76.17	0.05	0.23	3.4	0.044
65	2.20	4	$2.11 \times 10^{31}$	0.076	90.26	2.5	24.3	247	0.029
					76.17	0.05	0.16	2.8	0.051
97.8	4.01	4	$9.73 \times 10^{31}$	0.116	98.34	1.5	21.1	178	0.043
					96.18	0.05	0.22	3.3	0.079

**Table 2:** Overview of LEP (instantaneous) peak performance 1989-1999.  $\int \mathcal{L} dt$  is the luminosity integrated per experiment over each year. The design luminosity at 45 GeV was  $17 \times 10^{30} \text{ cm}^{-2} \text{ s}^{-1}$ .

Year	$\int \mathcal{L} dt$ ( $\text{pb}^{-1}$ )	$E_b$ (GeV/ $c^2$ )	$k_b$	$2k_b I_b$ (mA)	$\mathcal{L}$ ( $10^{30} \text{ cm}^{-2} \text{ s}^{-1}$ )	$\xi_y$
1989	1.74	45.6	4	2.6	4.3	0.017
1990	8.6	45.6	4	3.6	7	0.020
1991	18.9	45.6	4	3.7	10	0.27
1992	28.6	45.6	4/8	5.0	11.5	0.027
1993	40.0	45.6	8	5.5	19	0.040
1994	64.5	45.6	8	5.5	23.1	0.047
1995	46.1	45.6	8/12	8.4	34.1	0.030
1996	24.7	80.5 to 86	4	4.2	35.6	0.040
1997	73.4	90 to 92	4	5.2	47.0	0.055
1998	199.7	94.5	4	6.1	100	0.075
1999	253	98 to 101	4	6.2	100	0.083
2000	233.4	102 - 104	4	5.2	60	0.055

from [Ref 6](#)



**LEP, LHC** built in the same tunnel, 26658.9 m circumference

**LEP** as single ring, single beam pipe

**LHC** two pipes in twin magnets separated by 19.4 cm

**FCC-ee** two rings separated by 30 cm

**8** straight sections,  $\pm 284$  m around IPs

**4** used as interaction regions

distance IP to 1st superconducting Quadrupole (centre)

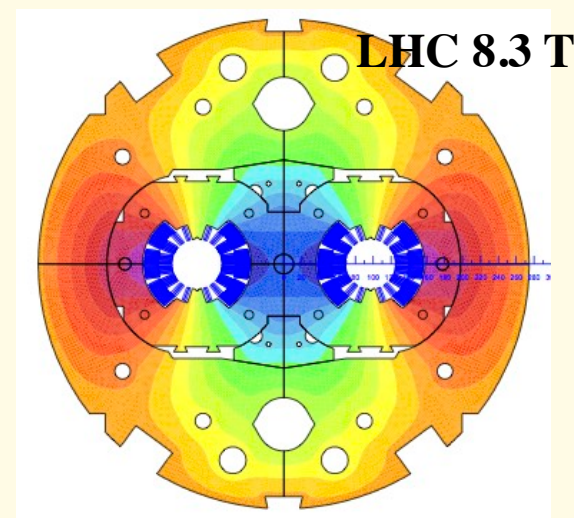
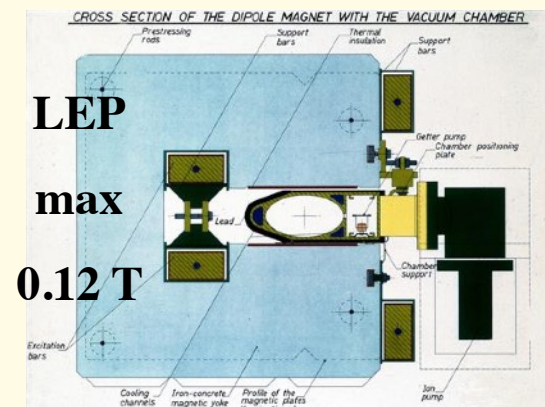
**$L^* = 3.7$  m for LEP**

**2.8 m FCC-ee**

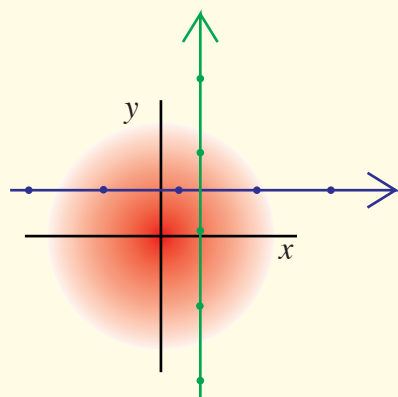
**23 m for LHC**

**2 rings :** allow for many bunches without parasitic collisions

**disadvantage :** less evident to find collisions, need to frequently re-steer to centre collisions →



LEP beam separated  
during injection  
ramp & squeeze  
using electrostatic separators



Collisions optimised by  
separation scans  
based on luminosity

avoid partial separation :

reduces luminosity, can trigger coherent beam-beam, flip-flop, increase halo

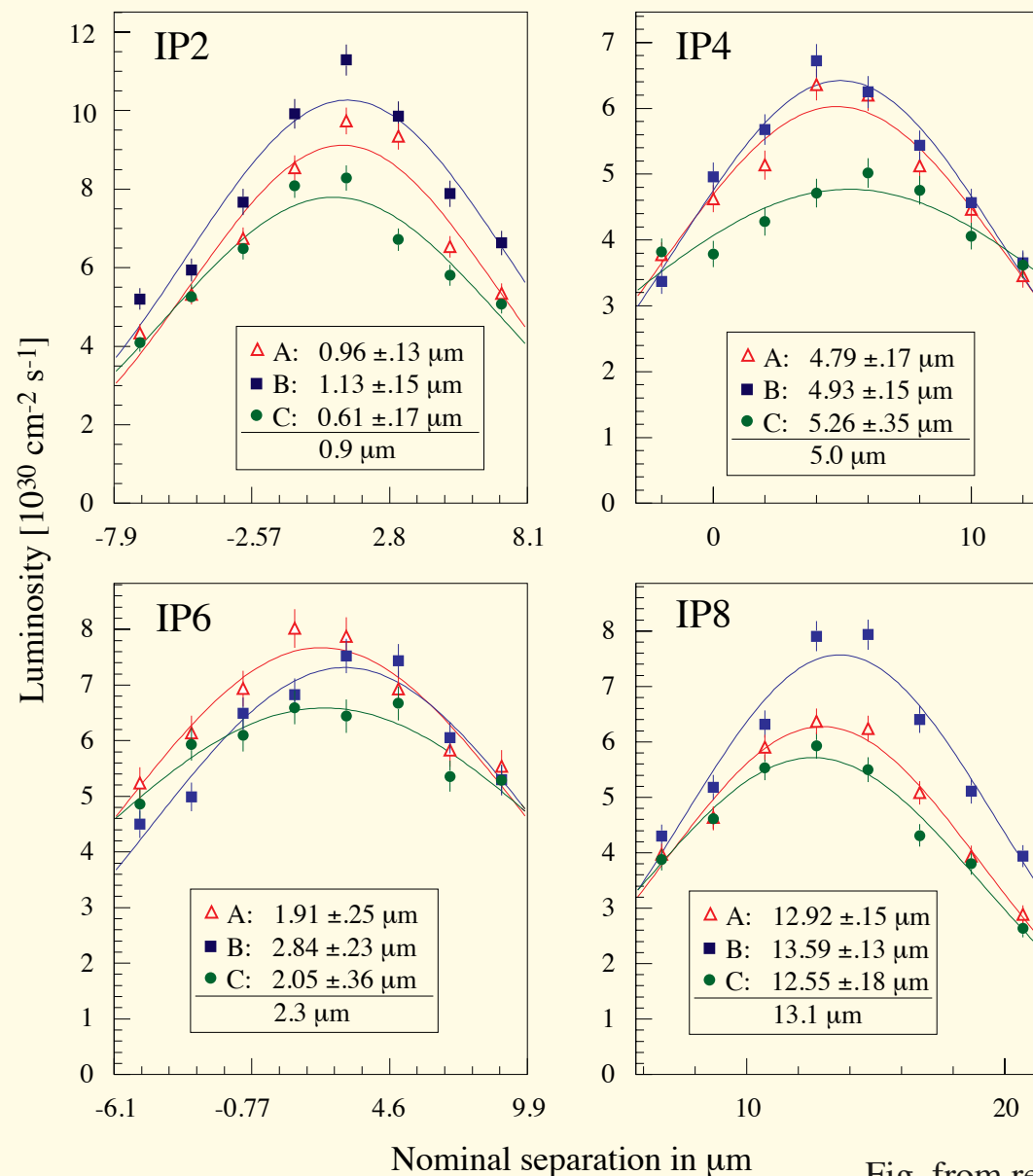


Fig. from ref. [5]

**Later LEP operation**

**with improved  
orbit monitoring  
and control :**

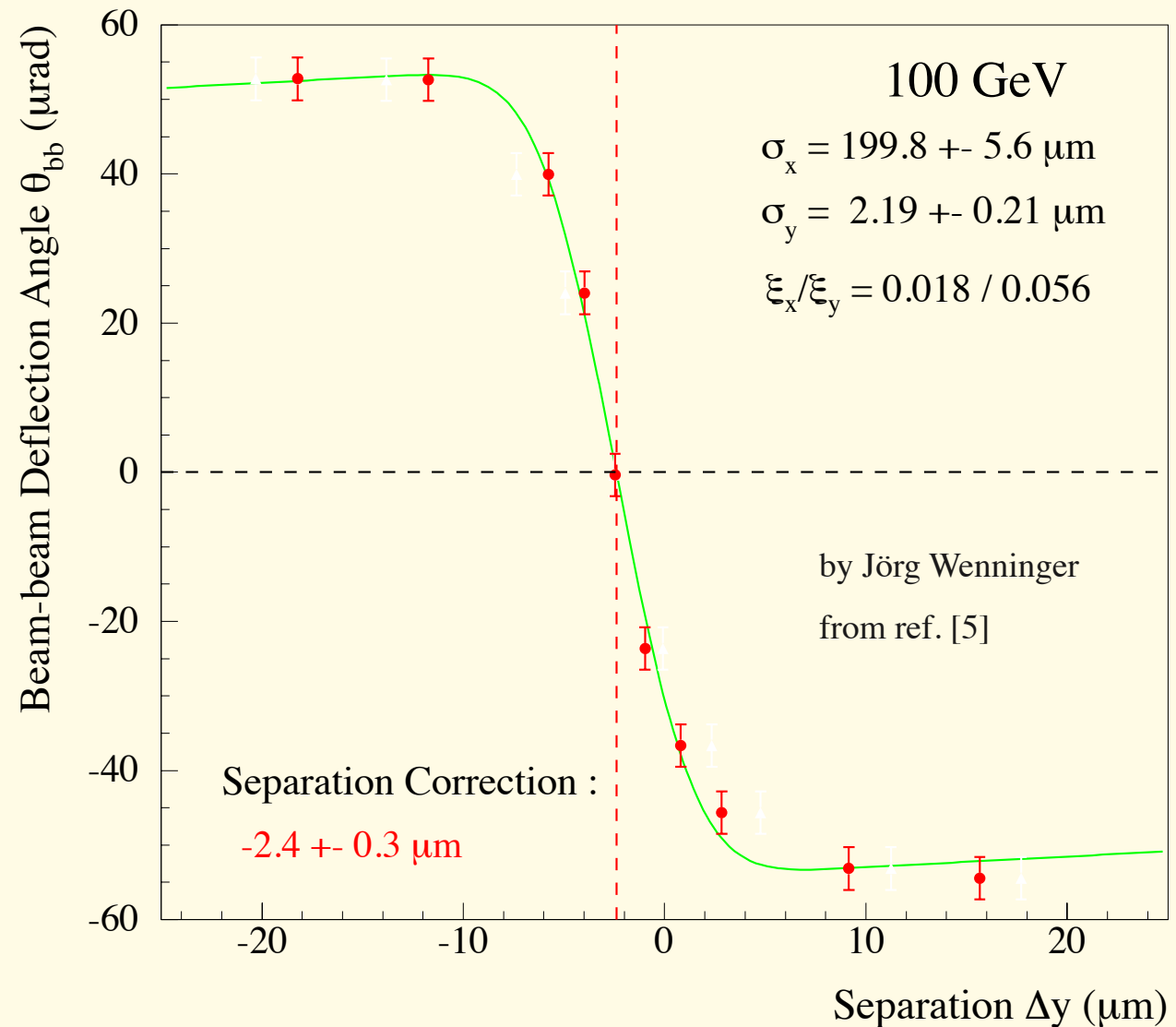
**Fast centering  
using beam-beam  
deflections  
scans**

**additional challenges for  
FCC, CEPC : smaller beams**

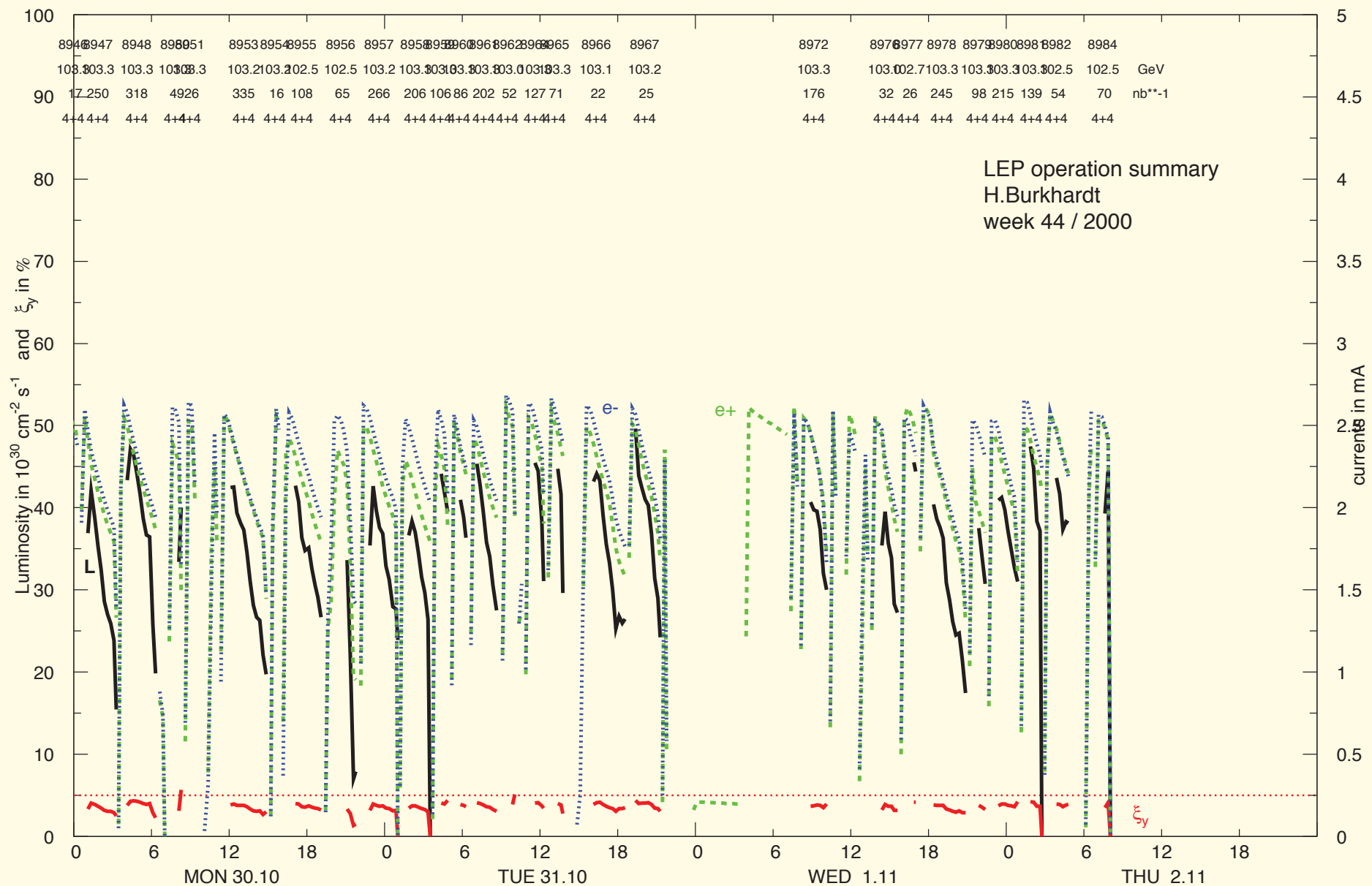
**large crossing angle,**

**Beamstrahlung,**

**high power — increase risk of damage by heating and beam losses**



**betatron injection/accumulation at 20 GeV, later 22 GeV, synchrotron injection  
followed by ramp & squeeze with coarse collimation, physics with tight collimation**





**FCC-ee, CEPC instead plan to work with top-up injection**

**advantage :**

**no loss in physics time for injection, ramp squeeze**

**extra challenges :**

- **need for more aperture to efficiently capture beams**
- **background spikes by losses and larger amplitude (halo) from injection**  
**open collimators ? pause data taking ?**
- **continuously running at top maximum intensity and power**

**LEP beams were typically dumped after some hours when the luminosity had fallen**

**( at constant  $\xi_y$  linearly with current )**

**backgrounds and beam sizes decreased, stability increased**

**very useful for tuning ( establish golden orbits for more luminosity / less background )**

For good performance, LEP beams required continuous tuning — including hundreds of orbit corrections during a fill

Also here MDI essential  
pioneered for SPS ppbar, also important for LHC →

Using normalised background signals

5 : maximum tolerable

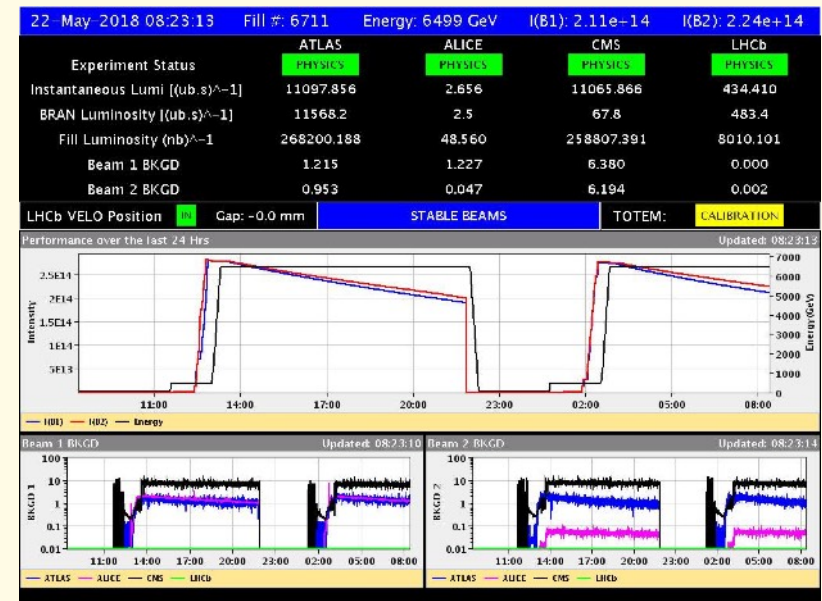
and upper limit to declare stable beam

1: and below meaning very good

allow for several background signals / experiment

BKG1 more sensitive to photon

BKG2 more beam loss or more beam 2



```

111 CERN SL 02-11-00 08:00:26
LEP Run 8984 data of: 02-11-00 08:00:17
- ** STABLE BEAMS ** -

E = 105.000 GeV/c Beam In Coast: 0.5 h
Beams e+ e-
I(t) uA 0.0 0.0
tau(t) h 0.00 0.00

LUMINOSITIES L3 ALEPH OPAL DELPHI
L(t) cm-2*s-1 48.5 43.6 42.7 47.7
/L(t) nb-1 78.1 77.5 78.1 79.4
Bkg 1 0.67 3.50 4.71 2.37
Bkg 2 0.72 1.19 1.03 4.88

COMMENTS 02-11-00 07:49
COLLIMATORS AT PHYSICS SETTINGS

PS: Thanks a lot for all these leptons..
dumping LEP beam at approx. 8:00 h !
Will go to maximum energy with a
negative frequency shift...
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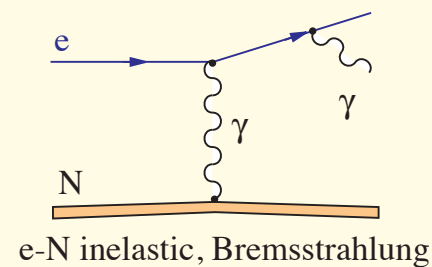
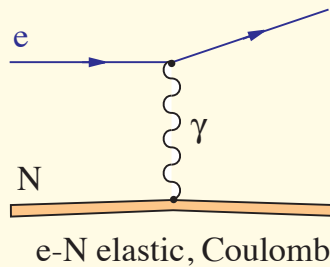
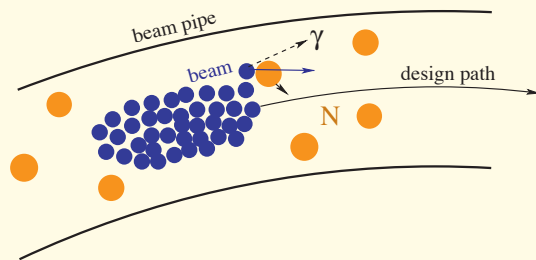
initiated by Steve Myers, critical review to further improve LEP, held during the winter stops



Photo  
courtesy  
John Jowett

**LEP Performance workshop #1, Chamonix, January 13-19, 1991**

**numerous detailed improvements, new optics every year**



Figs. from my contribution to  
[Landolt-Börnstein New Series I/21C](#)

Well known in  $e^+e^-$  rings  
and described in textbooks

At high energy elastic small  
inelastic generator of off-momentum tail  
well visible in LEP

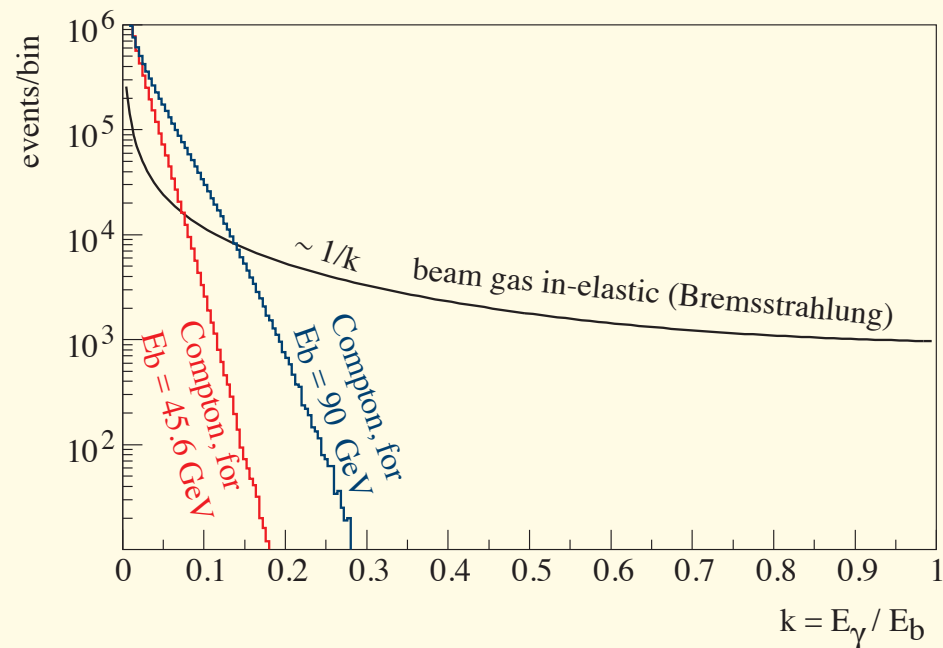
but not a major problem

(  $\ll 1$  electron lost at IR / crossing )

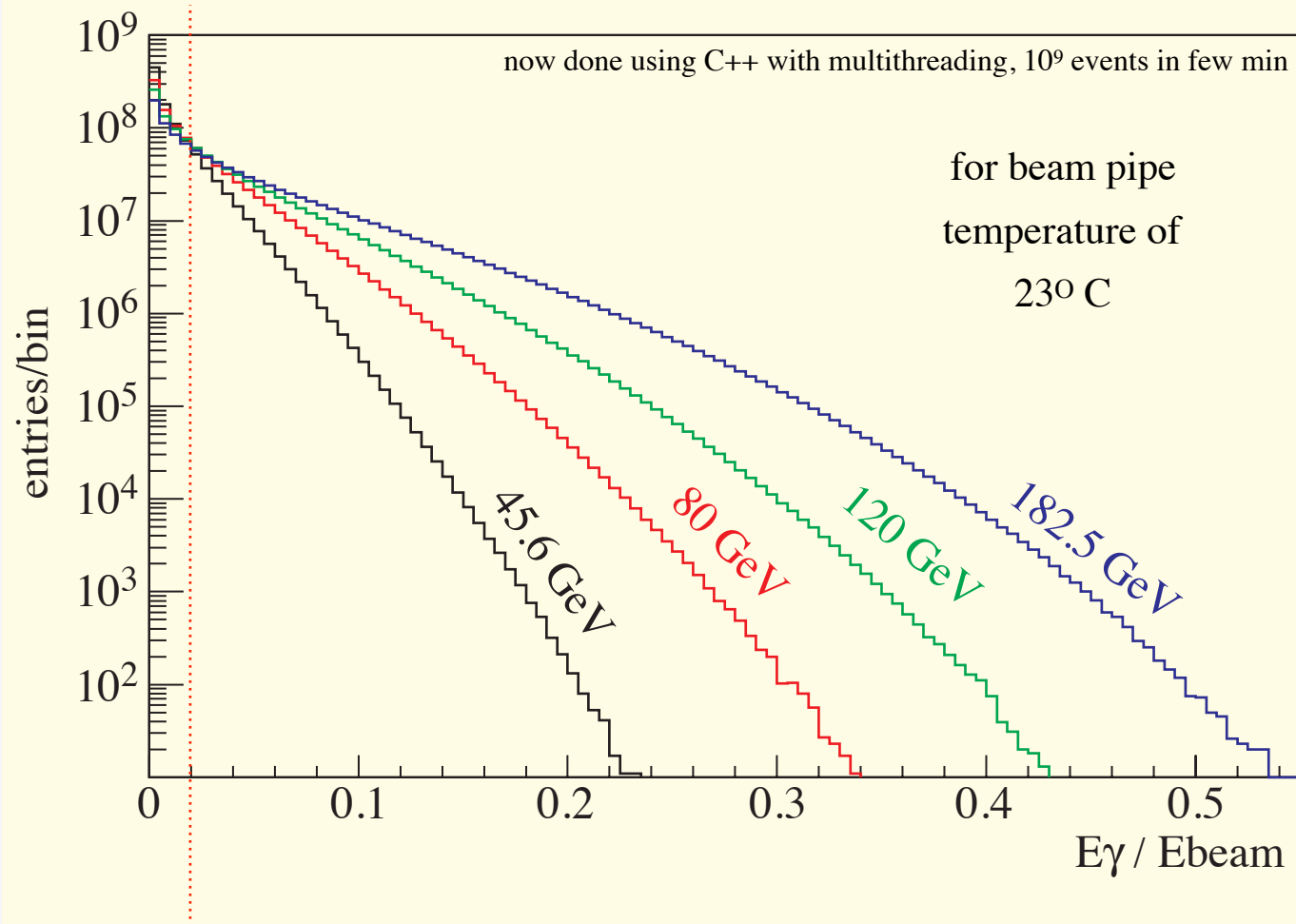
thanks to

- excellent vacuum
- powerful momentum collimation

both in dedicated collimation section + local each IR

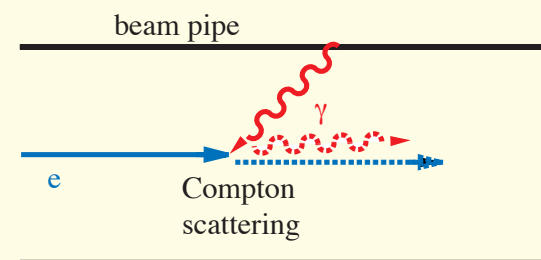


First described in [1987 by V. Telnov](#) , main single [beam lifetime limitation in LEP](#),  
[well measured](#) and simulated using the algorithm described in [SL/Note 93-73](#)  
 spectrum softer than beam-gas, only small fraction lost in low angle lumi. monitors



photon density

$$\rho_\gamma = 5.3 \times 10^{14} \text{ m}^{-3}$$



very roughly

0.07 eV thermal photons  
 boosted by  $\gamma^2$  to GeV  
 energy loss from beam

Fraction lost, at 2% energy acceptance,

19% at 45.6 GeV

54% at 182.5 GeV, lifetime  $\tau = 54\text{ h}$



# LEP, example of background particle tracking

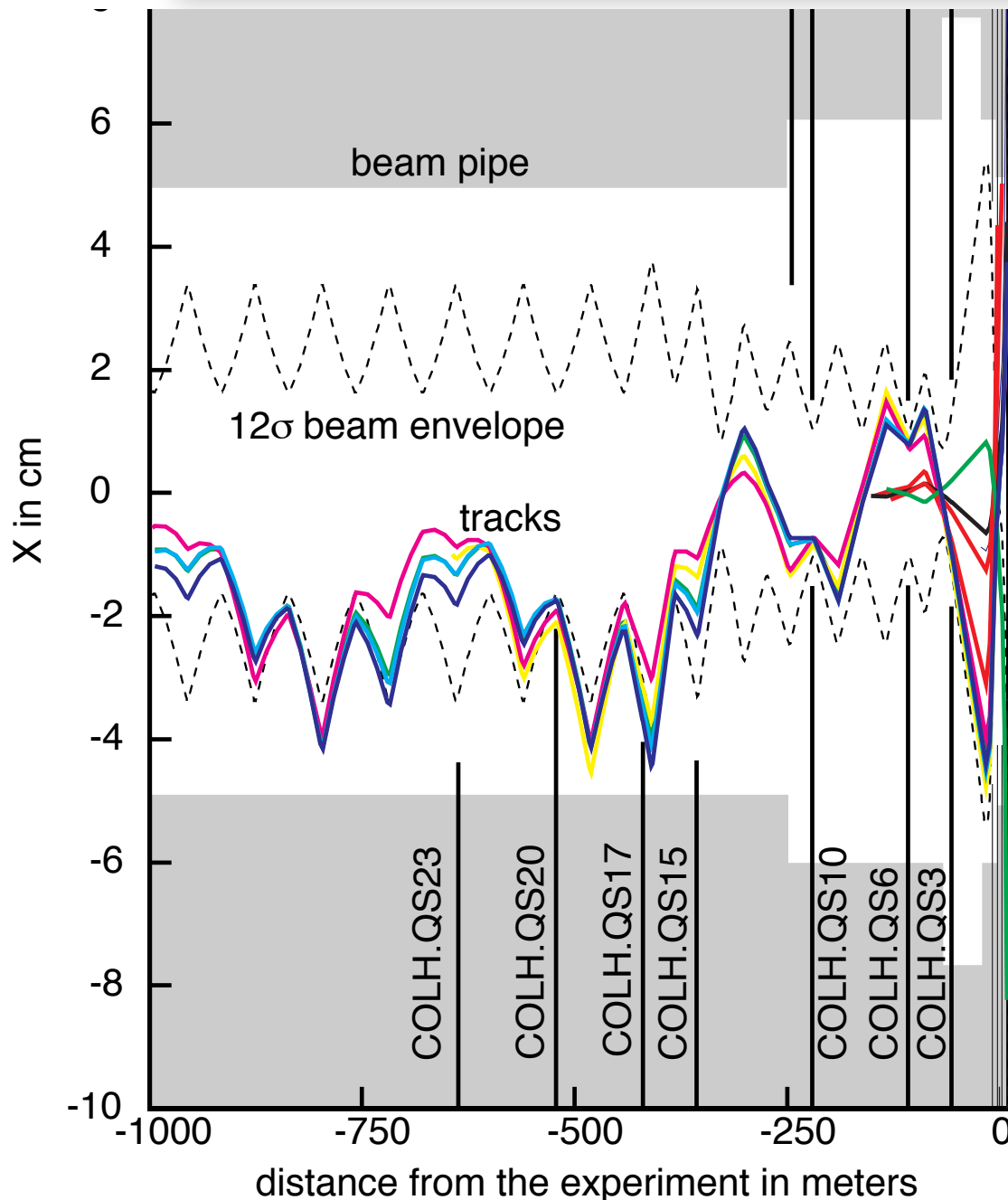


Illustration of beam particle tracking through the LEP lattice over 1000 meters up to an experimental region (cs coordinates). The distance  $X$  from the nominal orbit is given in cm units.

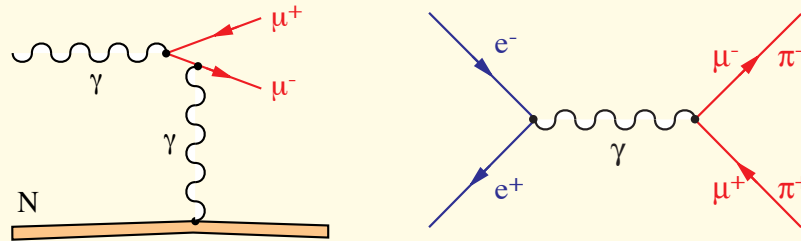
The tracks are for particles that are lost within  $\pm 9$  m from the interaction point.

The  $12\sigma$  beam envelope is shown as broken line.

The physical aperture limitation given by the beam pipes is shaded.

The position of collimators (called COLH.QS15, COLH.QS17..) as used in LEP physics runs is shown as vertical straight lines.

**Collimating high energy  $e^+$ ,  $e^-$  will generate muons, roughly at the  $10^{-4} - 10^{-5}$  level**



**Came as a bad surprise to SLC**

**Carefully studied for CLIC, hard ( long magnetise shielding ) to reduce**

CLIC Muon Sweeper Design, [Aloev, H.B.](#) et al. , and Belgin Pilicer thesis

**No problem in LEP where losses were collimated far from the experiments**

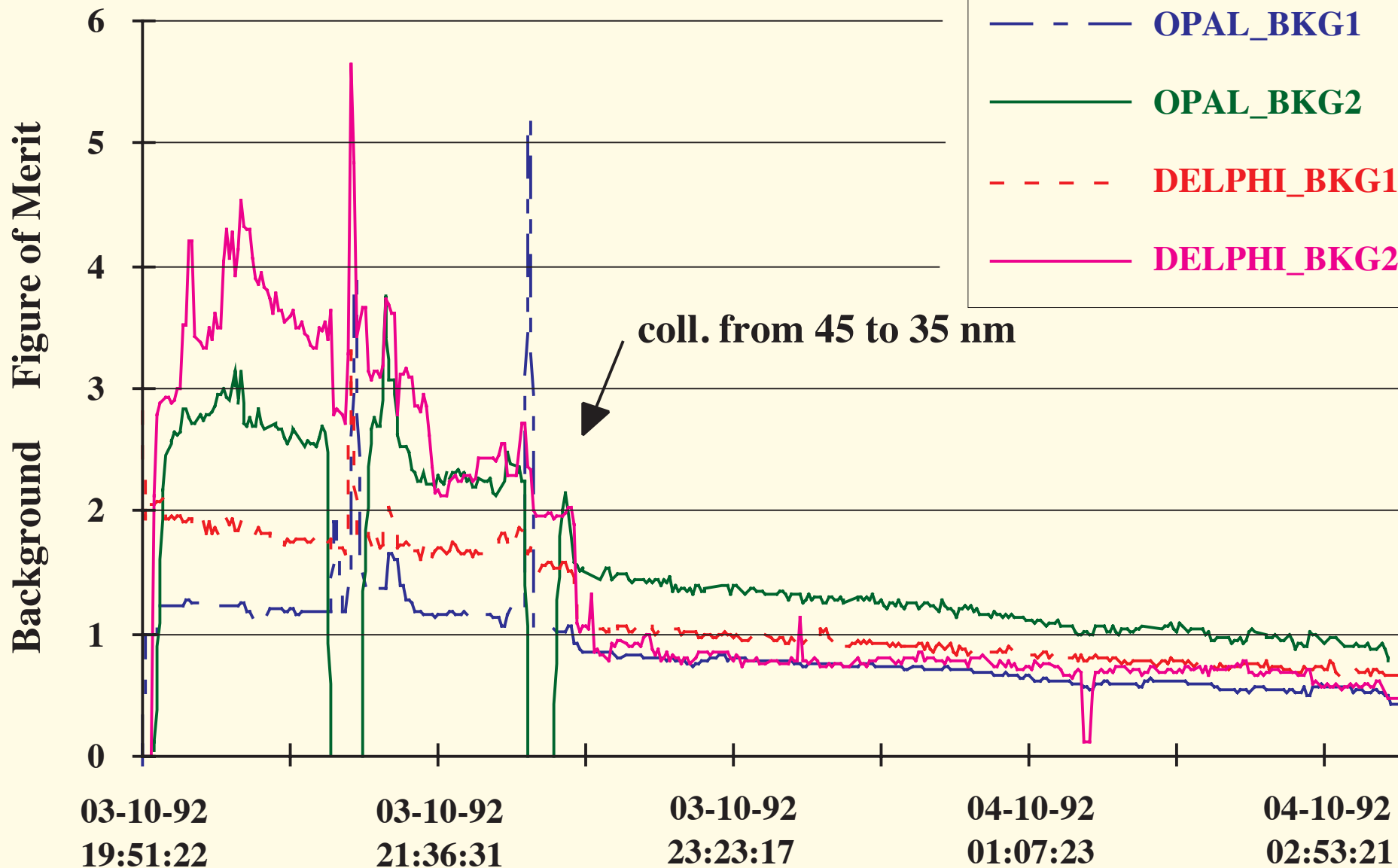
**the aperture limiting primary and secondary collimators were in a separate straight section (LEP IR5)**

**with up to  $3 \cdot 10^{15}$   $e^+$ ,  $e^-$  and lifetimes of  $\sim 200$  minutes (FCC-ee-Z) we expect to lose**

**$2.4 \cdot 10^{11}$   $e^+$ ,  $e^-$  per second generating millions of muons / second**

**—> avoid collimation of  $e^+$ ,  $e^-$  in line of sight to experiments**

## LEP Fill 1340 October 1992



Showing Fill 2420

one of our best

8+8 bunch (Pretzel)

fills from 9 October 1994

Luminosity

$e^+$ ,  $e^-$  currents

emittance wiggler strength ( $\epsilon_x$  adjust)

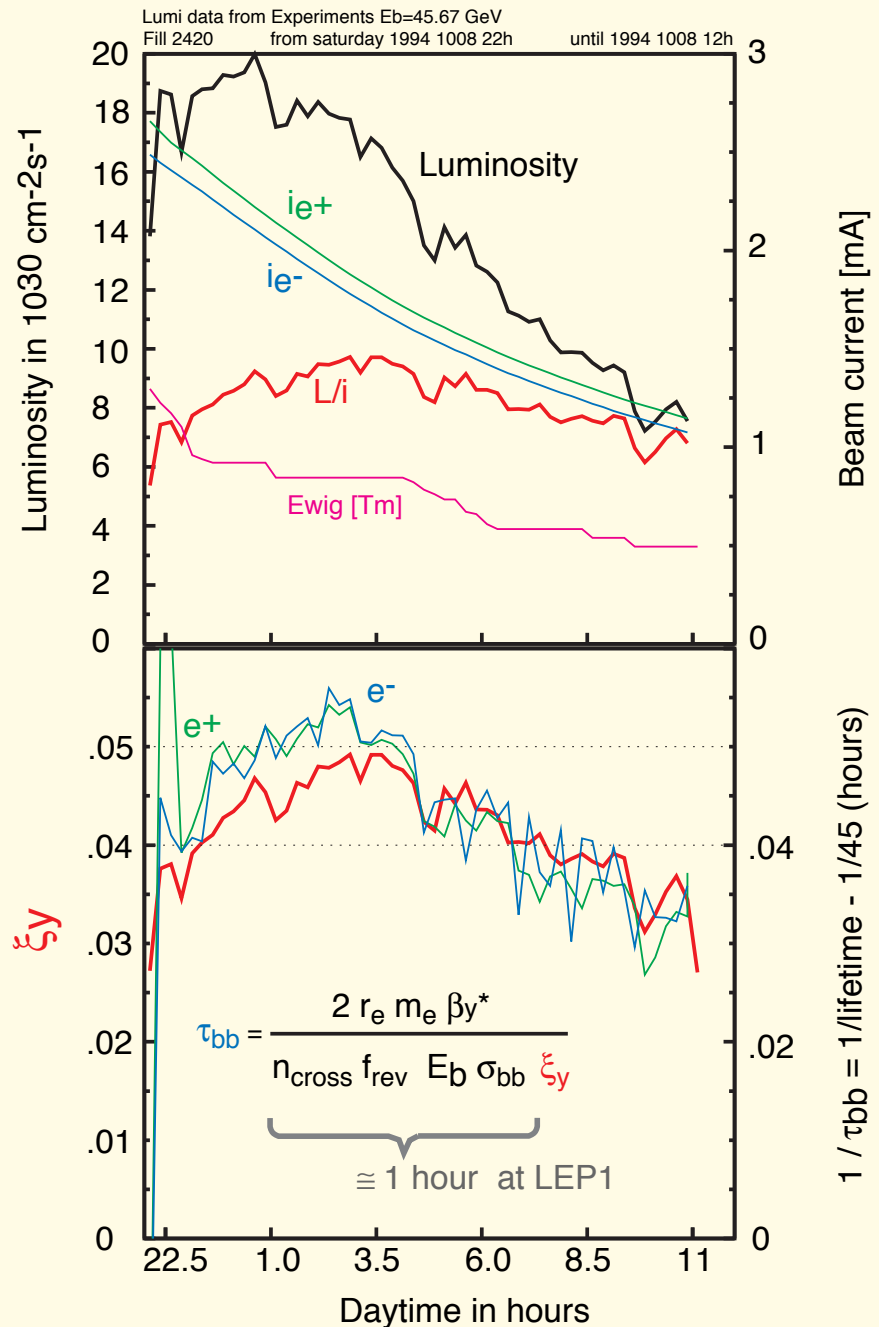
$\xi_y$  vertical beam-beam tune shift  $\sim L / i$

$\sim$  beam loss (inverse lifetime)

from radiative Bhabha

(Beam-beam Bremsstrahlung)

from my presentation / [writeup](#) for e+e- factories KEK 1999



## LEP2 :

more SR and damping

larger horizontal emittance

no more need to increase emittance

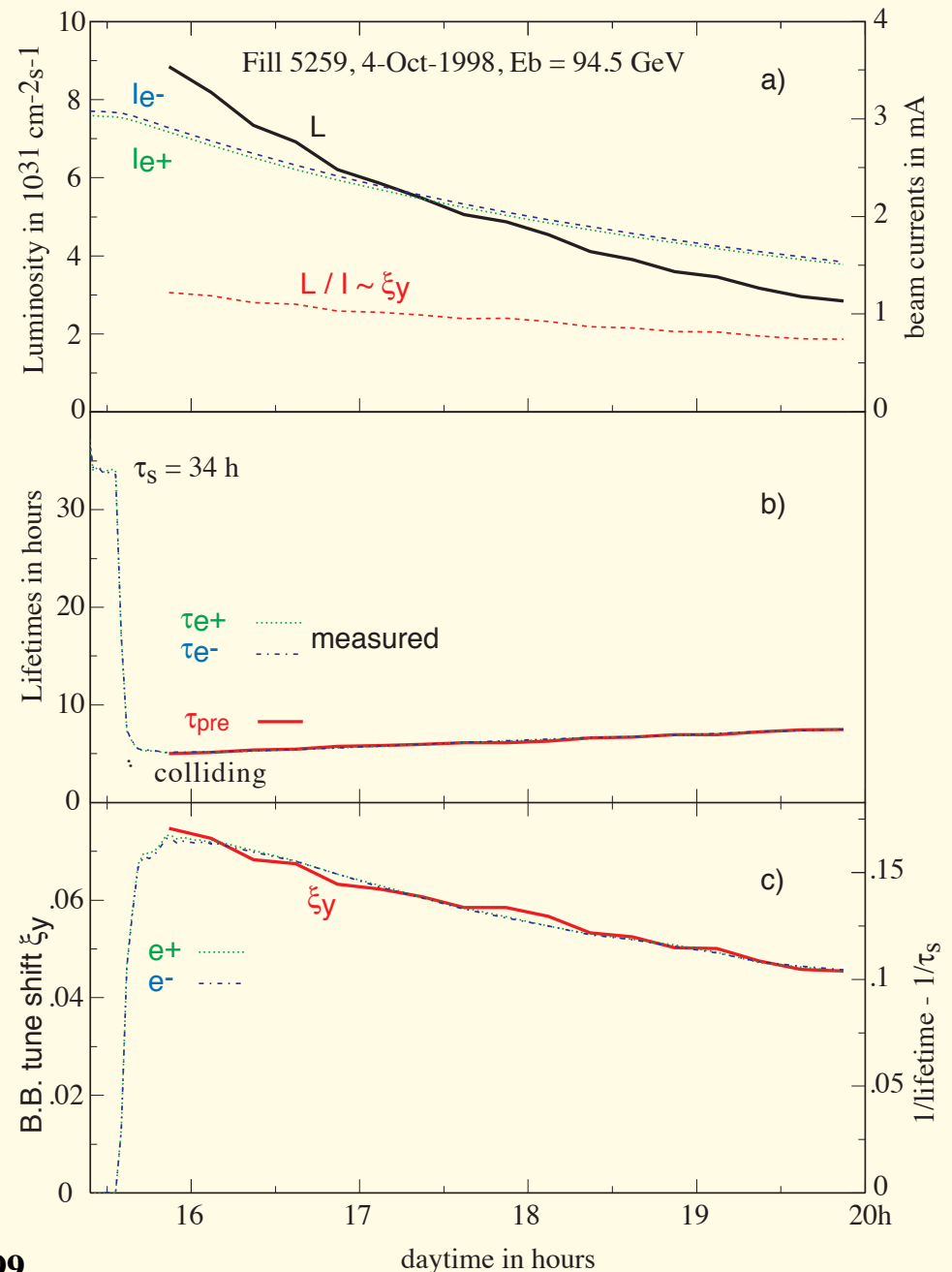
with wiggler

and  $\xi_y$  decreasing with current

emittance ratio

(coupling / dispersion limited)

and luminosity  $\sim 1 / \text{current squared}$





Losses add  $\rightarrow$  inverse lifetimes add  $1/\tau_{\text{tot}} = \sum \tau_i$

Example LEP2 fill 5259 4/10/1998,  $E_b = 94.5$  GeV

$\tau_{\text{th}} = 60$  h predicted for thermal photons

$\tau_{\text{bg}} = 80$  h beam gas, 0.6 nTorr

— — — —

**34 h as measured before collisions**

Colliding :

**Lifetime dropped from 34 h to 5 h**

and slowly increased to 7.5 h towards the end of the fill

matching precisely with the expectation for a collision cross section of

$\sigma_{\text{bb}} = 0.215$  barn  $\tau_{\text{bb}} = 0.44 / \xi_y$

ref : R. Kleiss, H.B. [BBBrem](#)

**Lifetimes in LEP well accounted for by 3 loss processes**

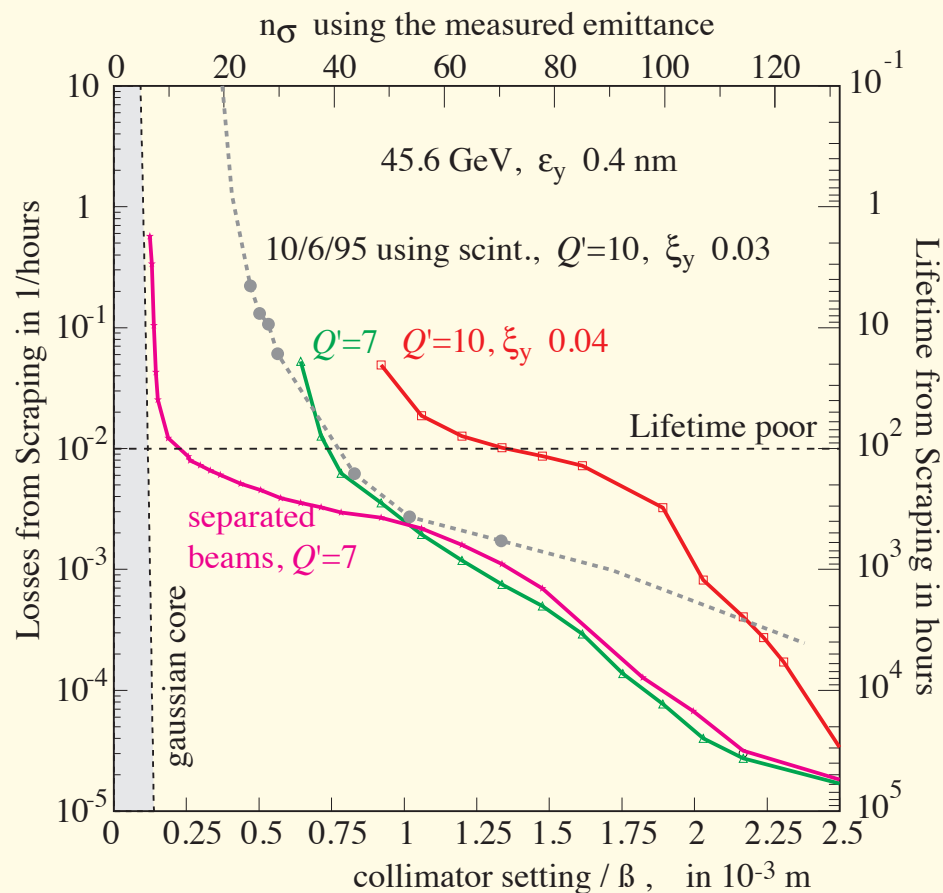
**Thermal photon, beam-gas, radiative Bhabha (when colliding)**

**with occasionally (LEP1, high  $\xi_y$ ) additional losses and background spikes**

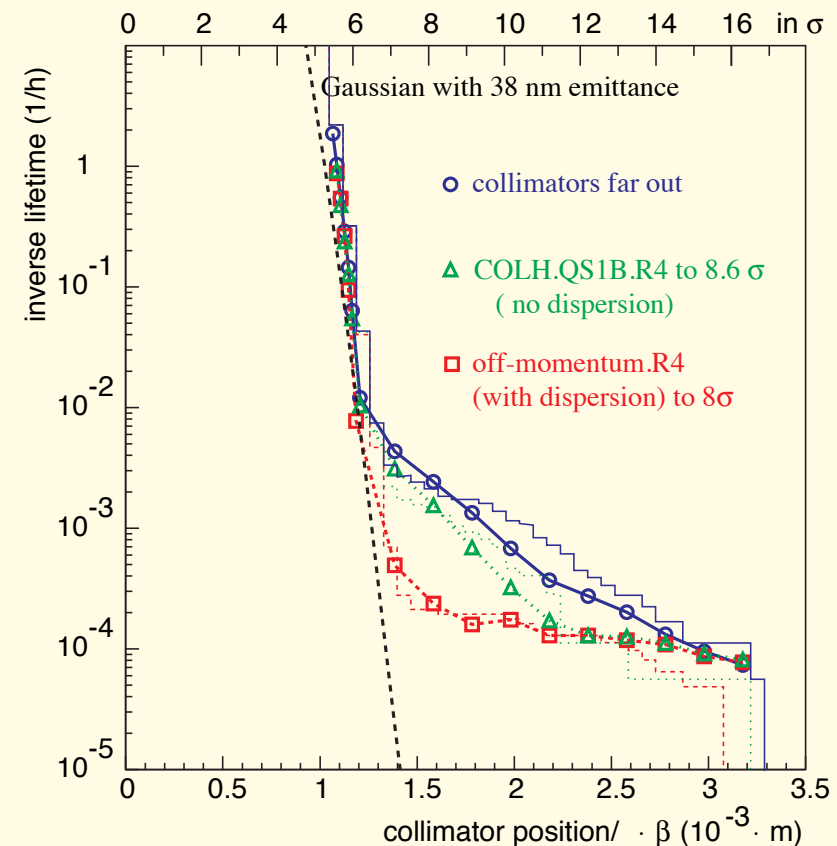
**related to non-Gaussian tails and coherent instabilities**

measured by scraping with loss monitors

vertical plane, colliding beams



horizontal plane  
reproduced by simulation

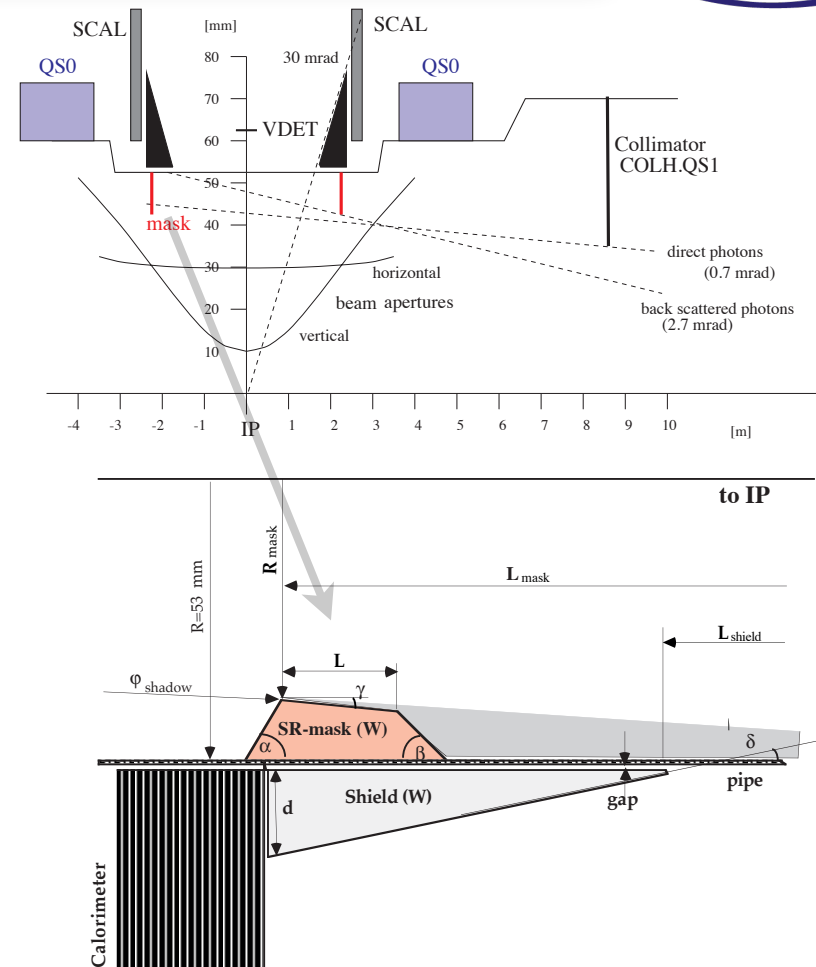
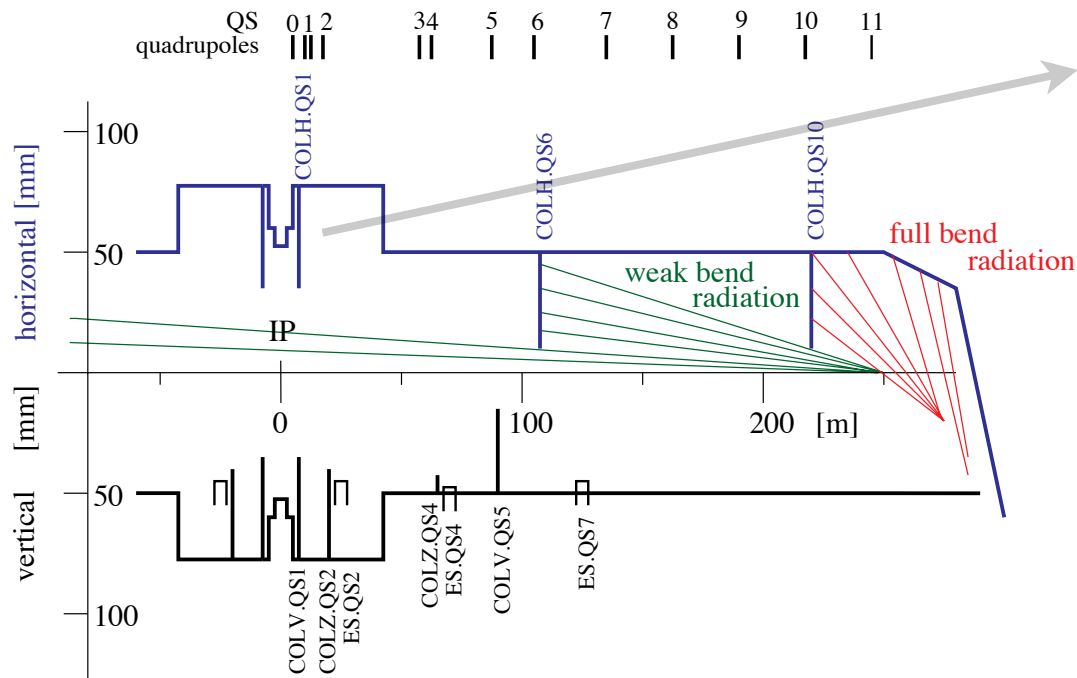


**Tails from : beam-beam, high chromaticity, particle scattering**

**Background spikes, enhanced synchrotron radiation from quadrupoles**

H.B. I. Reichel, G. Roy, Transverse beam tails due to inelastic scattering in LEP, [PRSTAB, 3:091001](#), 2000; I. Reichel, [CERN-Thesis-98-017](#)

H.B. "Beam lifetime and beam tails in LEP." [CERN-SL-99-061-AP](#) and Proc. e+ e+ Factories 1999, KEK, Tsukuba 1999



Georg von Holtey et al., [Nucl.Instrum.Meth.A403:205-246, 1998](#)

$E_b = 45 \text{ GeV}$  to  $104 \text{ GeV}$  the closest we got to FCC-ee

Machine induced backgrounds, MIB in LEP ~ 100 collimators to reduce MIB

flat, symmetric machine, no crossing angle, few (4-12) bunches

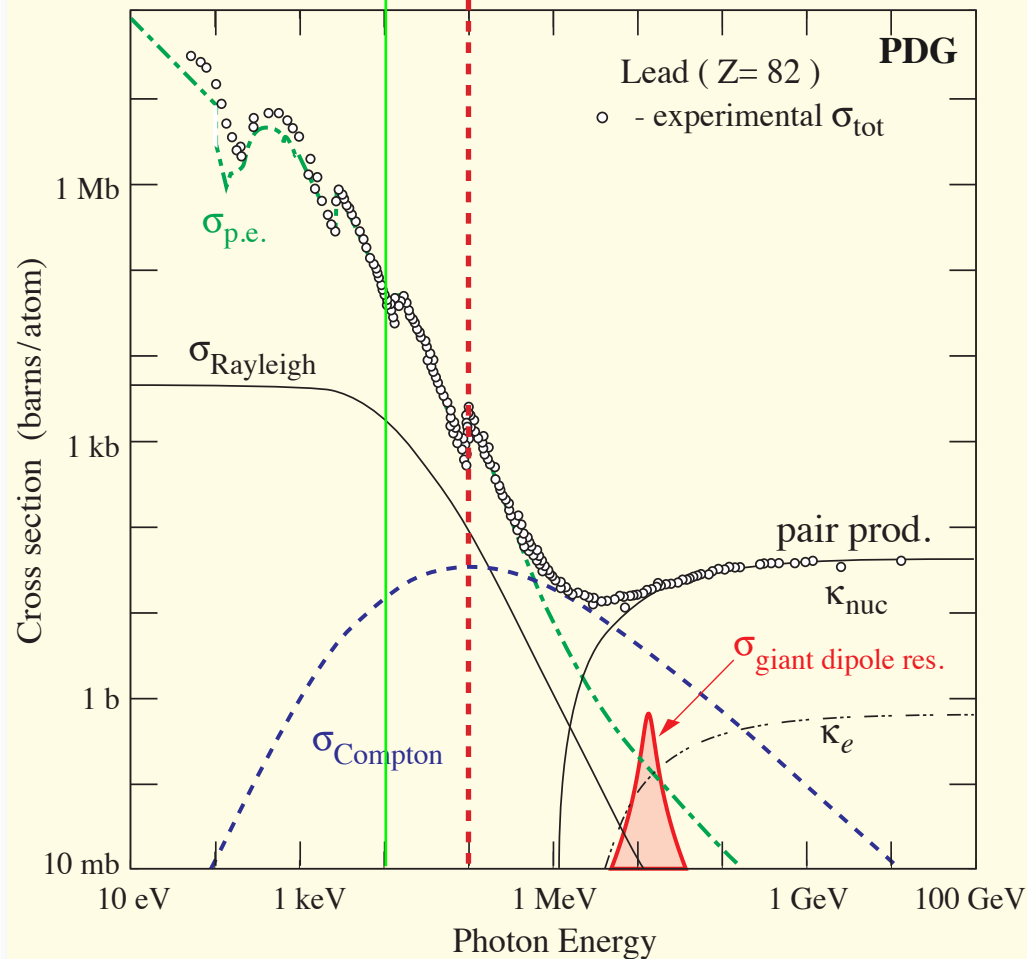
**Synchrotron radiation** - no direct and single reflected radiation to experiments in IP region

Off-momentum beam-gas and thermal photon

✓ < 10 keV

> 100 keV very difficult

10 MeV significant neutron flux, giant dipole res.



## Critical photon energies

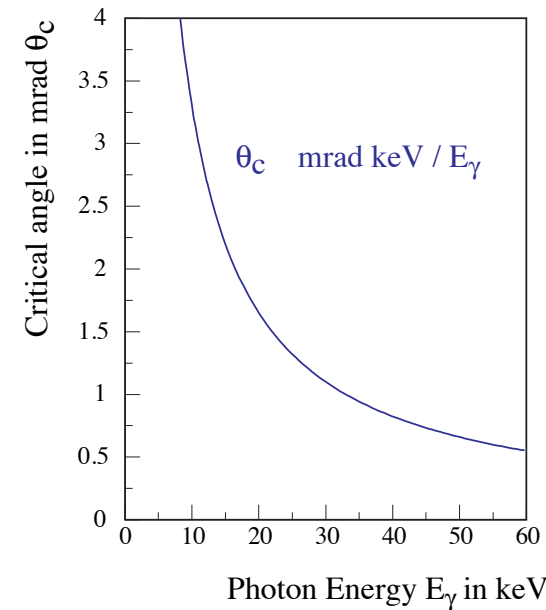
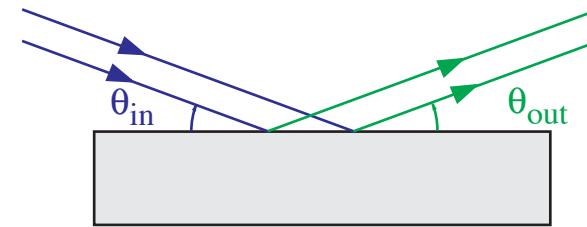
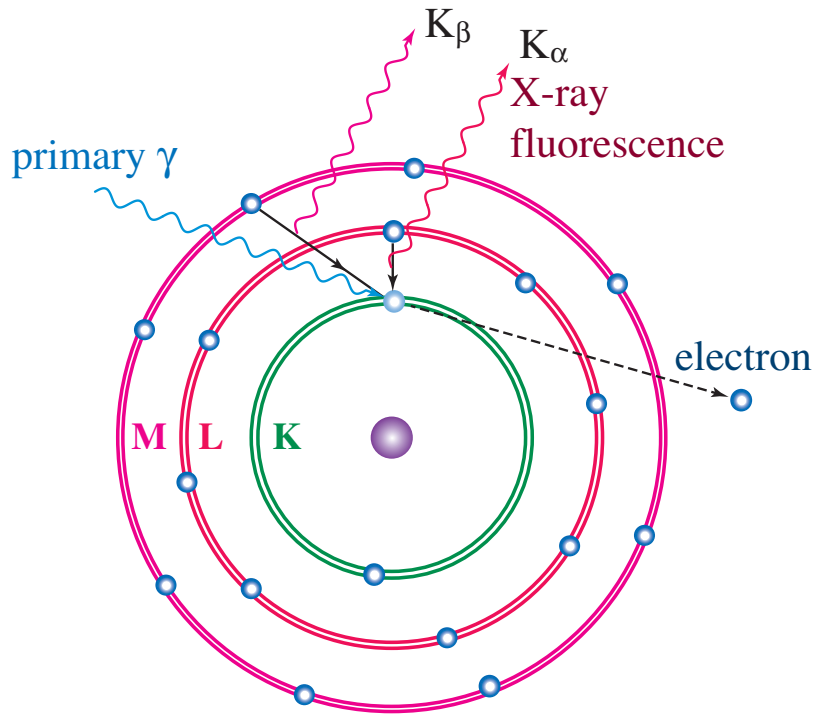
SuperKEKB ~ 2 keV (LER)

FCC-hh ~ 5 keV

LEP1 : 69 keV

LEP2 : 725 keV (arc, last bend 10× lower)

FCC-ee : 1.3 MeV ( arc, 182.5 GeV)



below  $\theta_c$   
 nearly 100 % very quickly dropping  
 above

i.e. :  
 at 1 mrad reflection up to  $\sim 33$  keV  
 at 100  $\mu$ rad (1cm in 100m)  
 up to  $\sim 330$  keV

**Important to take these into account**

**Fluorescence was expected, well simulated with Geant,  
 and was mitigated for absorbers by surface coating**

**Reflection in principle known from textbooks**

like Batterman and Bilderback in Handbook on Synchrotron Radiation Vol.3 Eds G.S.Brown, D.E.Moncton

**came as a surprise in LEP, mitigated with COLH.QS6 at 120 m**

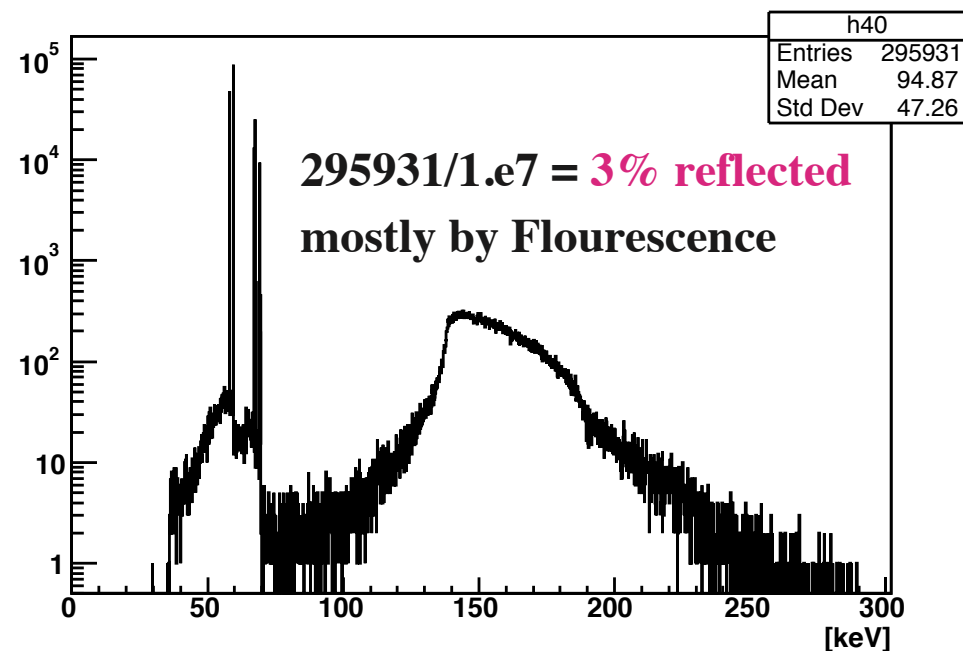
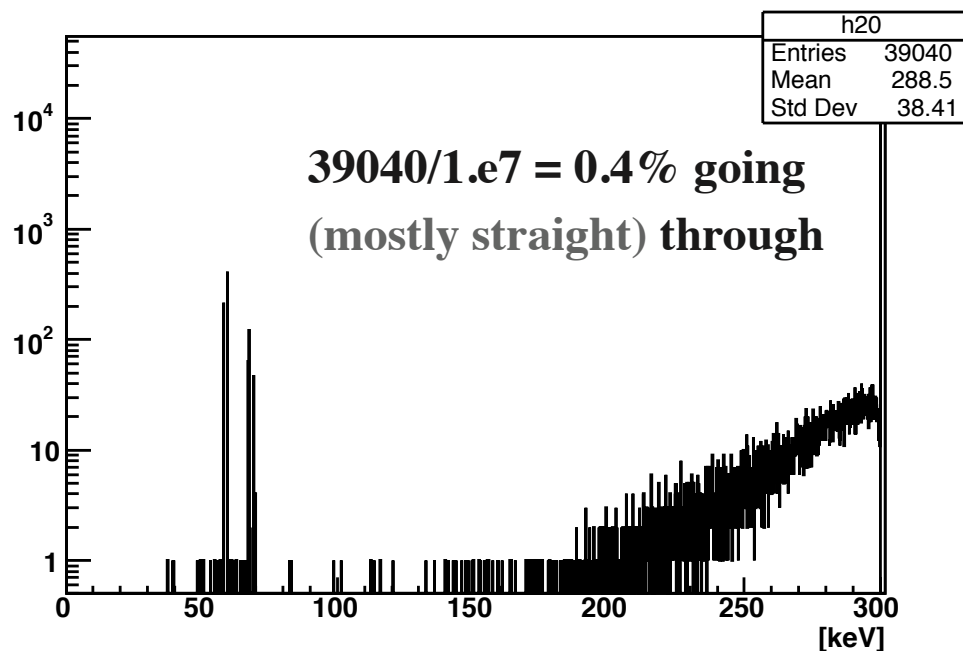


At LEP times done with dedicated codes

Motivated by work for CLIC [CLIC-Note-709](#), 2007 integrated in GEANT4

GEANT4 simulation,  $1.e7$  photons of 300 keV perpendicular on 1 cm tungsten

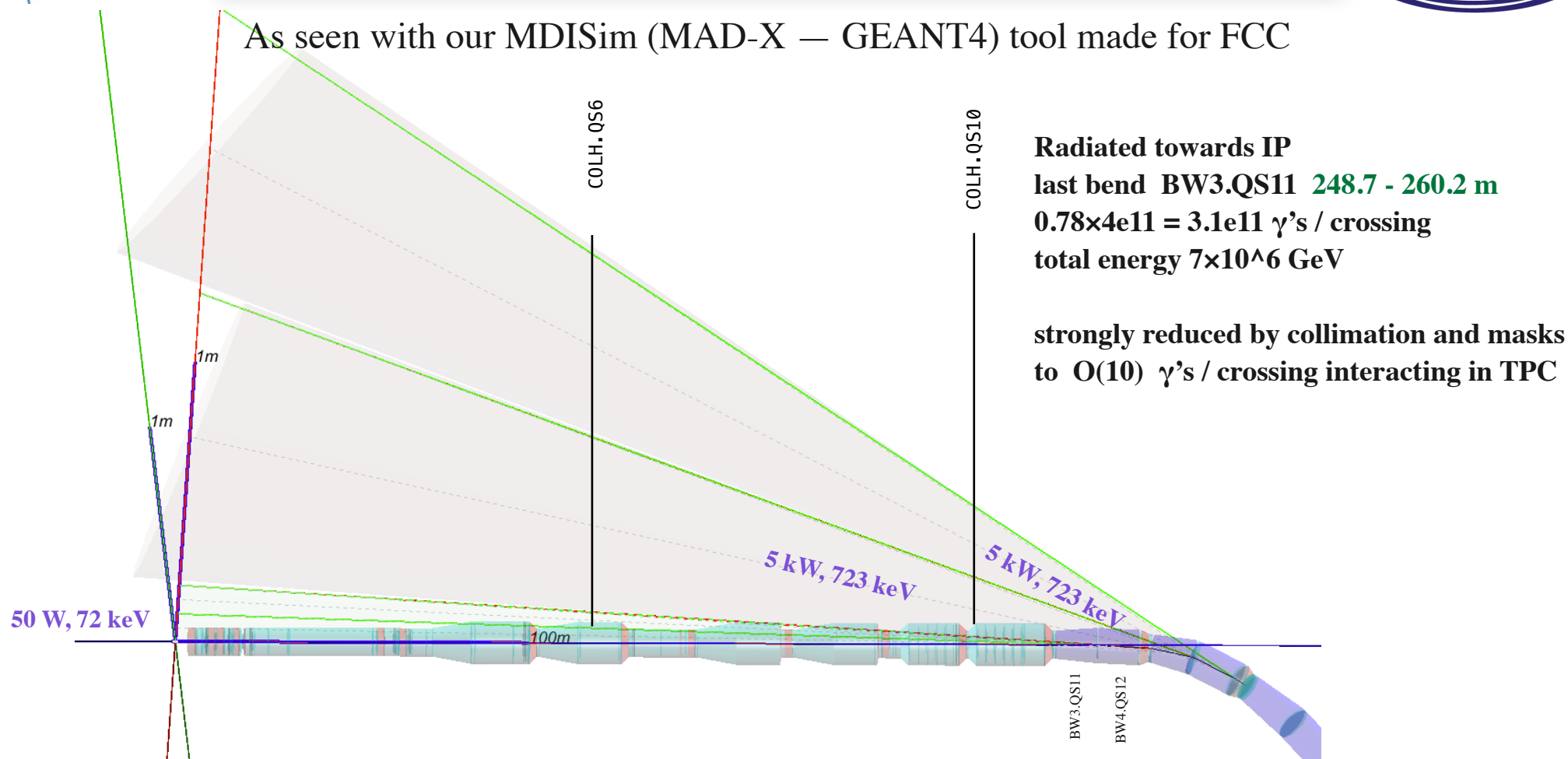
## Energy spectra



Increases to

$\sim 50\%$  at small incident angle

As seen with our MDISim (MAD-X — GEANT4) tool made for FCC



iele	NAME	KEYWORD	S m	L m	Angle	Ecrit keV	ngamBend	rho m	B T	BETX m	SIGX mm	divx mrad	Power kW	frac>10MeV
162	BW3.QS11.R2	RBEND	260.2	11.55	0.0003768	72.37	0.7767	30652.0	0.0109	45.5834	1.4262	0.0379	0.04989	2e-62
164	BW4.QS12.R2	RBEND	272.1	11.55	0.0003768	72.37	0.7767	30652.0	0.0109	33.8668	1.2293	0.0379	0.04989	2e-62
172	B2L.QS12.R2	RBEND	287.3	11.55	0.003768	723.7	7.767	3065.2	0.1088	88.0931	1.9827	0.0637	4.989	6.5e-08
174	B2R.QS13.R2	RBEND	299.2	11.55	0.003768	723.7	7.767	3065.2	0.1088	163.5957	2.7019	0.0636	4.989	6.5e-08

Quads, at 1 sigmax, horizontal

iele	Element	s m	L m	betx m	sigx mm	divx mrad	K1L m-2	k0 m-1	x mm	Angle	Ecrit keV	ngam	Power kW
2	QS0.R2	5.7	2	27.8	1.115	0.04003	-0.327	0.0003474	-0.0524	0.0006948	770.7	1.432	0.9798
10	QS1B.R2	11.2	2	226	3.176	0.01405	0.06314	0.0001918	-0.1377	0.0003836	425.5	0.7907	0.2987
12	QS1A.R2	13.7	2	278	3.523	0.01267	0.06314	0.0002129	-0.1509	0.0004259	472.4	0.8778	0.3681
20	QS2.R2	18	1.6	276	3.507	0.01272	0.01788	6.006e-05	-0.1471	9.61e-05	133.2	0.1981	0.023423
36	QS3.R2	59	2	39.4	1.326	0.03366	0.01879	2.45e-05	-0.02171	4.9e-05	54.35	0.101	0.004873

- [1] *Very High-Energy  $e+e^-$  colliding beams..*, B. Richter, [NIM 136:47](#) 1976
- [2] LEP design report, Vol II, [CERN-LEP-81-01](#) 1984; Vol III LEP2, [CERN-AC/96-01](#), 1996
- [3] *Test of EW theory at the Z resonance*, H.B., J.Steinberger, [Annu.Rev.Nucl.Part.Sci.41 \(1991\) 55](#)
- [4] *Study of beam induced particle backgrounds..*, G.v. Holtey, A.Ball et al., [NIM A403](#), 1998
- [5] *Accelerator Physics at LEP*, D. Brandt, H.B., M. Lamont, S. Myers, J. Wenninger, [Rept.Prog.Phys.63](#), 2000
- [6] *A retrospective on LEP*, H. B., J. Jowett, [ICFA Beam Dyn.Newslett.48:143-152](#), 2009

## Pictures & Anecdotes :

*Running the LEP Machine*, Steve Myers, Mike Lamont, John Poole, H.B., [The Aleph Experience, CERN 2005](#)

*The Greatest Lepton Collider*, Steve Myers, [Colloquium for the 30th anniversary of the start of LEP](#), 2019

<https://home.cern/news/press-release/cern/lep-story>

<https://cerncourier.com/a/the-greatest-lepton-collider/>

FCC-ee, CEPC are very interesting and **ambitious** projects  
designed as **next major step in the evolution** of colliders, combining and extending

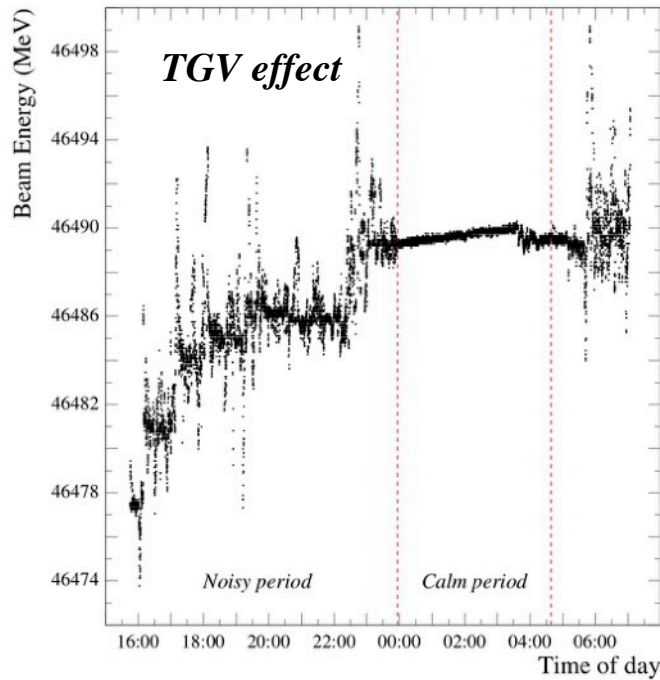
- **LEP as high energy  $e^+e^-$  collider** combined with
- progress in **luminosity** on the  $e^+e^-$  factory front — two ring + crab waist  
**profiting from and stimulating technology further technology developments**  
**(s.c. RF, computing, measurement / control..)**

aiming at much higher luminosities (Z, W) and precision at LEP energies  
and extending to higher limits to study Higgs and top

**Much of the work is on details, MDI - IR design particularly important,**  
**simulation, beam-dynamics, background — benchmarked with LEP and  $e^+e^-$  factories,**  
**stimulating and profiting from further hardware / technology developments**

# Backup





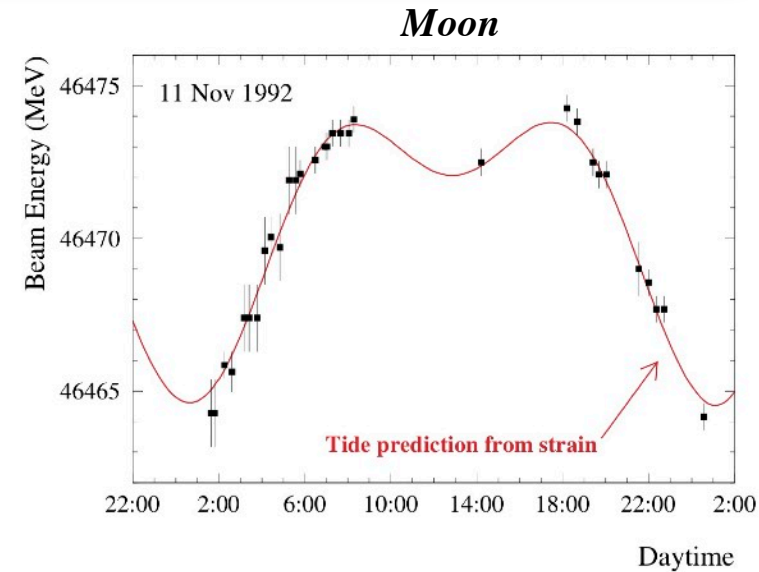
**Figure 29.** Magnetic field measured in a LEP dipole by an NMR probe over 10 h. For convenience, the magnetic field has been converted to an equivalent beam energy in MeV. Large short-term fluctuations and a slow rise in field are clearly visible. Between midnight and 4:30 am the field is stable while the fluctuations disappear.

Figures from [5]

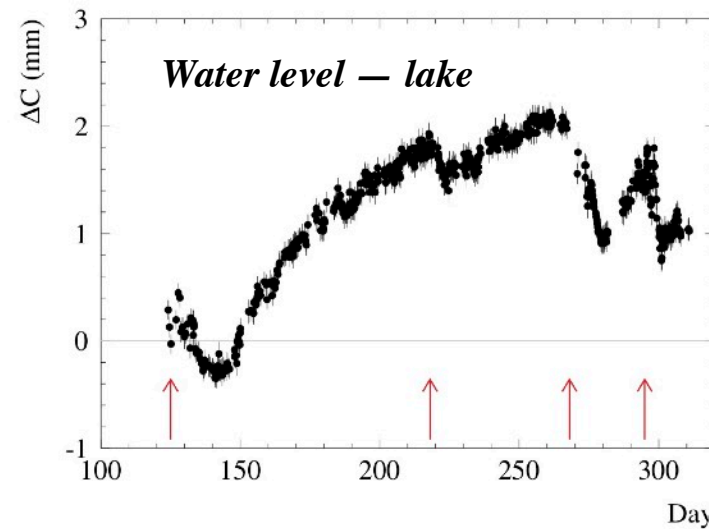
Amon the key persons on machine side :

J. Wenninger, Ralph Assmann,

Bernd Dehning (Polarimeter)



**Figure 30.** Energy variation of the LEP beams during a full moon day. The curve is the energy change predicted from the horizontal strain induced by the Earth tides.



**Figure 31.** Evolution of the LEP circumference (corrected for tidal changes) as a function of the day in 1999. A drift of over 2 mm is observed during the LEP run. In the summer months the circumference increases gradually. Following periods of heavy rainfall, indicated by the arrows, the circumference shrinks for some time before expanding again.