

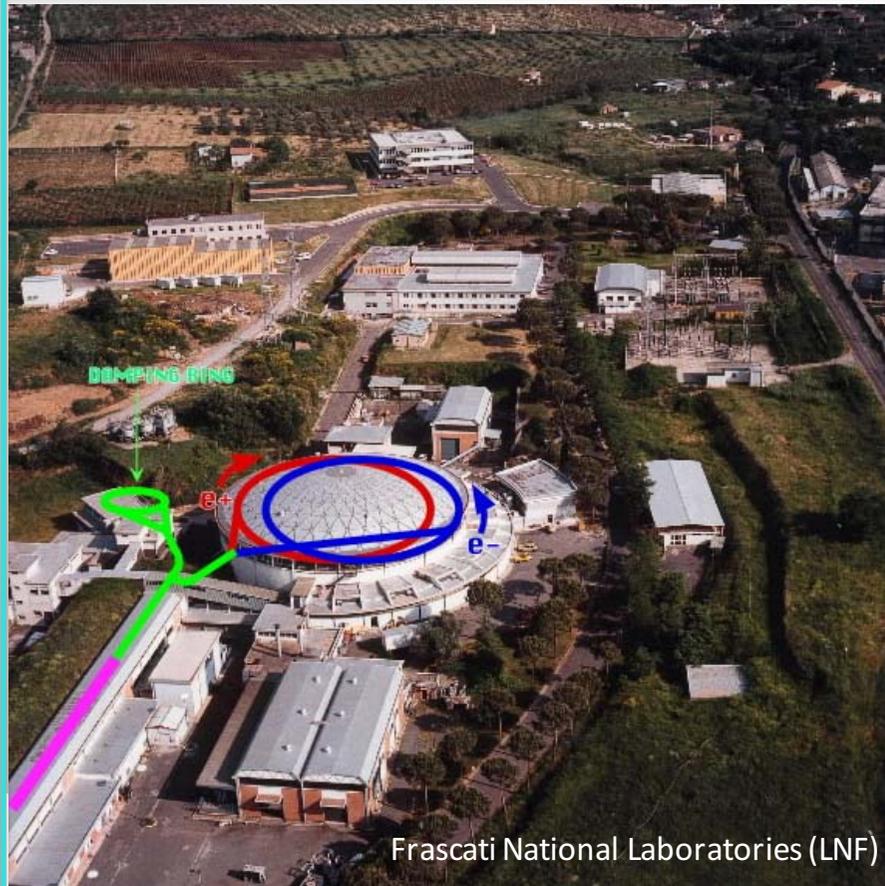
# DAΦNE Experience with the *Crab-Waist* Collision Scheme

Catia Milardi  
on behalf of the DAΦNE Team

# Outline

- *Overview on DAΦNE*
- *Crab-Waist Collision Scheme*
- *Testing the new approach to collisions with the SIDDHARTA experiment*
- *The new KLOE IR including CW*
- *CW collisions for the KLOE-2 detector*
- *Conclusions*

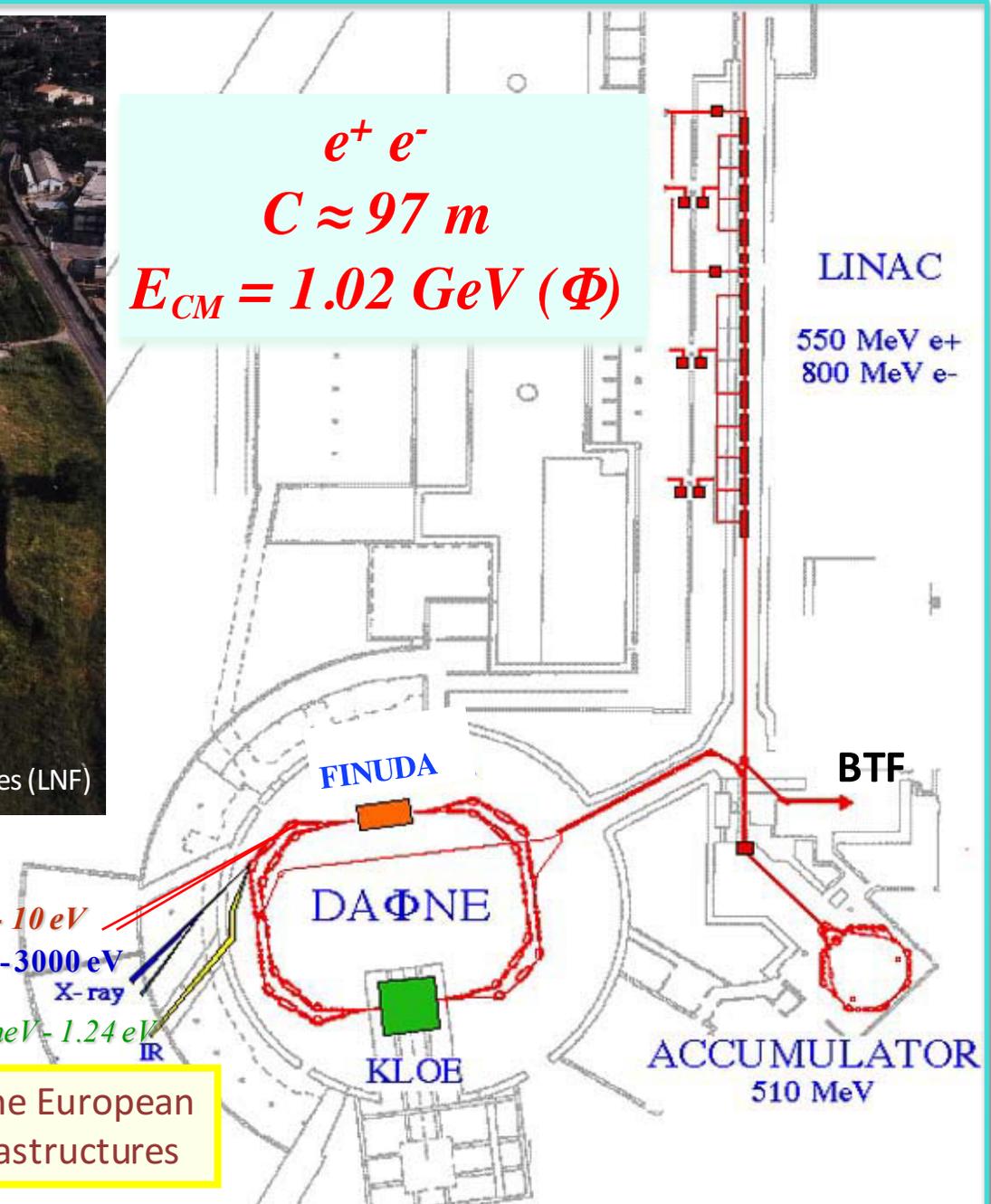
# The DAΦNE Accelerator Complex



$e^+ e^-$   
 $C \approx 97 \text{ m}$   
 $E_{CM} = 1.02 \text{ GeV } (\Phi)$

UV 2-10 eV  
X-ray 900-3000 eV  
IR 1.24 meV-1.24 eV

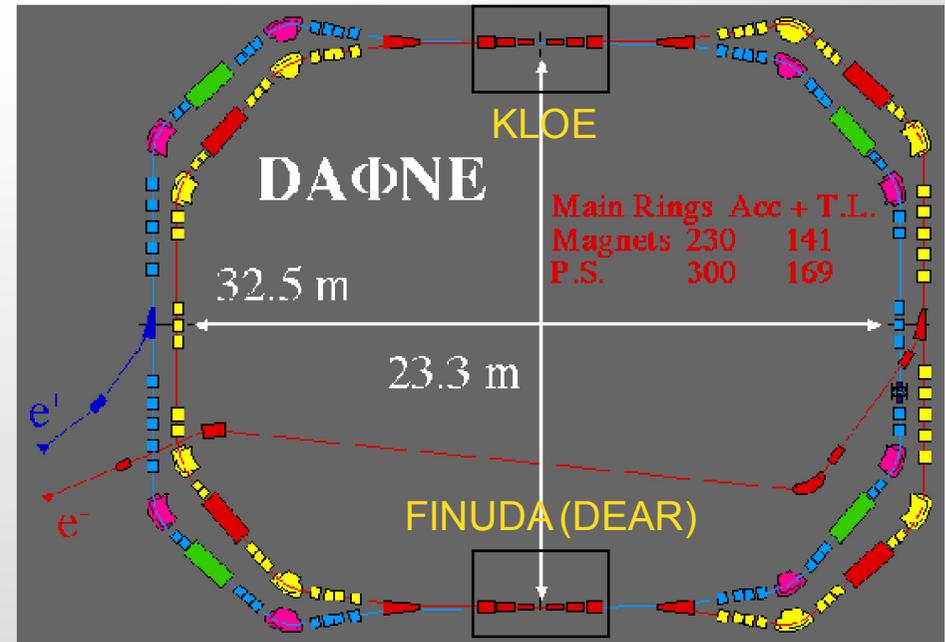
LNF are also part of the European synchrotron light Infrastructures



# DAΦNE Parameters

(original configuration)

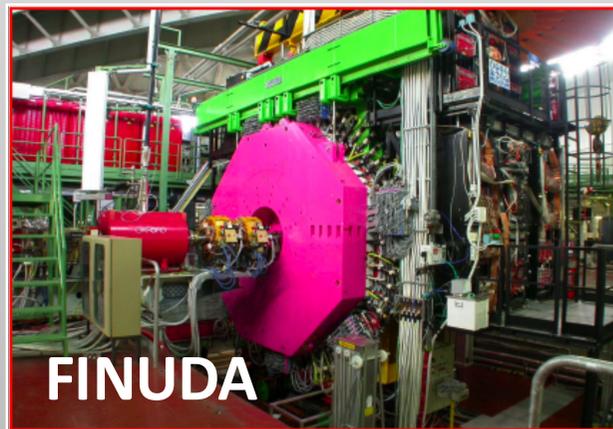
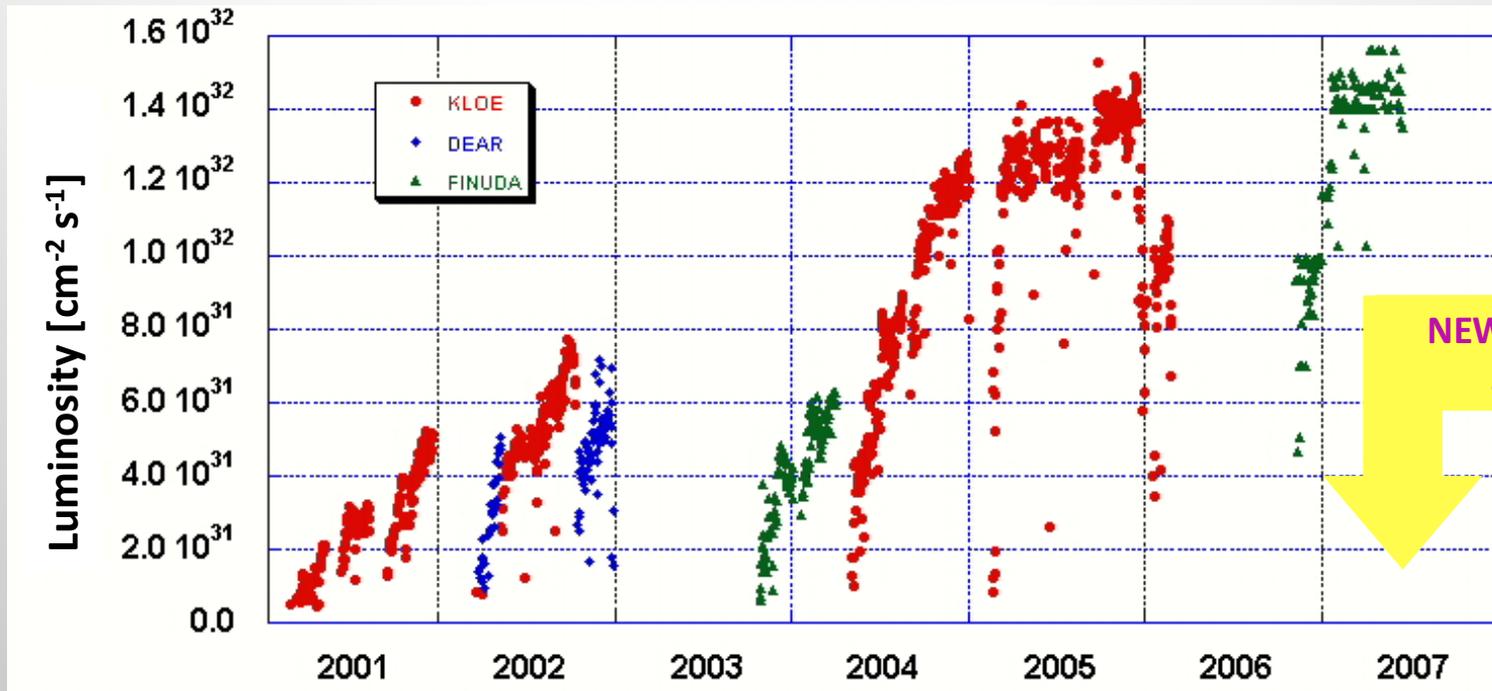
Energy, GeV	0.51
Circumference, m	97.69
RF Frequency, MHz	368.26
Harmonic Number	120
Damping Time, ms	17.8/36.0
Bunch Length, cm	1-3
Emittance, mmxmrاد	0.34
Coupling, %	0.2-0.3
Beta Function at IP, m	1.7/0.017
Max. Tune Shifts	.03-.04
Number of Bunches	111
Max. Beam Currents, A	2.4/1.4



"Proposal for a  $\Phi$ -factory", LNF-90/031 (IR), 1990.

# $L_{\text{peak}}$ at DAΦNE 2001 ÷ 2007

$L_{\text{peak}}$  had a remarkable evolution mainly due to several machine upgrades  
Experiments took data one at the time, although DAΦNE had been originally conceived as collider with two IRs



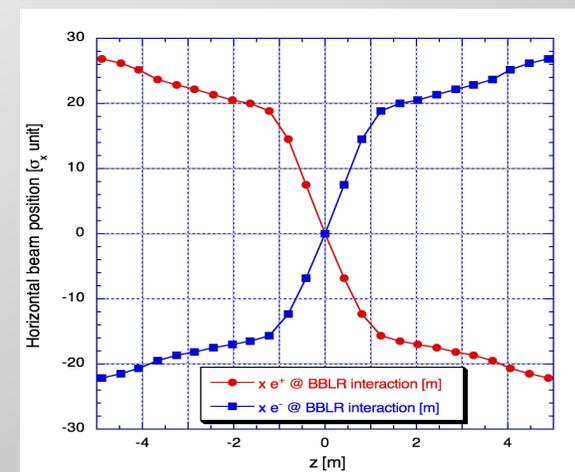
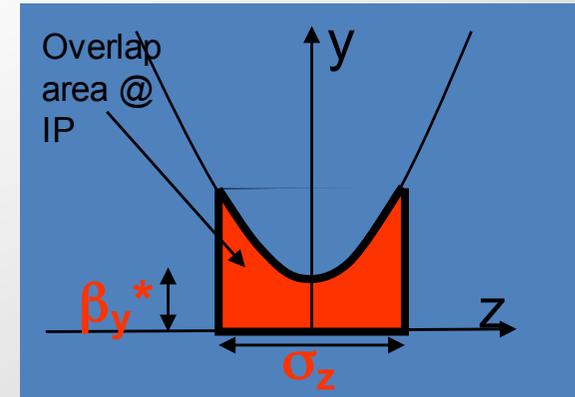
$L_{\text{logged}} (\text{fb}^{-1})$  2001 ÷ 2007

KLOE	3.0
FINUDA	1.2
DEAR	0.2

# Rationale for the Upgrade

$L_{\text{peak}} \sim 1.6 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$  was the maximum luminosity achievable in the original DAΦNE configuration due to:

- $\beta_y^* \sim \sigma_z$  to avoid hourglass effect
- Long-range beam-beam interactions causing  $\tau^+ \tau^-$  reduction limiting  $I_{\text{MAX}}^+ I_{\text{MAX}}^-$  and consequently  $L_{\text{peak}}$  and  $L_f$
- Transverse size enlargements due to the beam-beam interaction

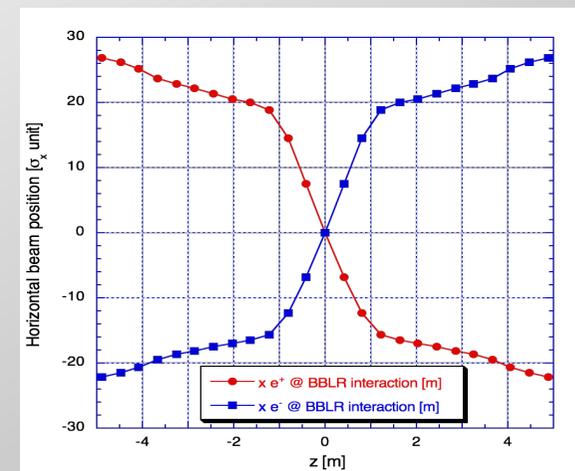
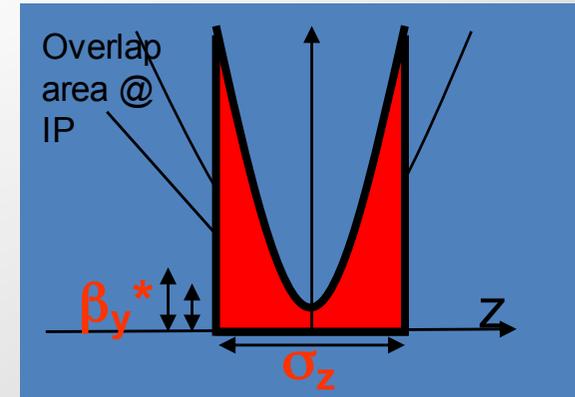


A new conceptual approach was necessary to reach  $L \sim 10^{33}$   
Collision scheme based on **Large Piwinski angle** and **Crab-Waist**

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A new conceptual approach was necessary to reach  $L \sim 10^{33}$   
Collision scheme based on **Large Piwinski** angle and **Crab-Waist**

# Large Piwinski angle

Large Piwinski angle  $\Phi$  obtained by:

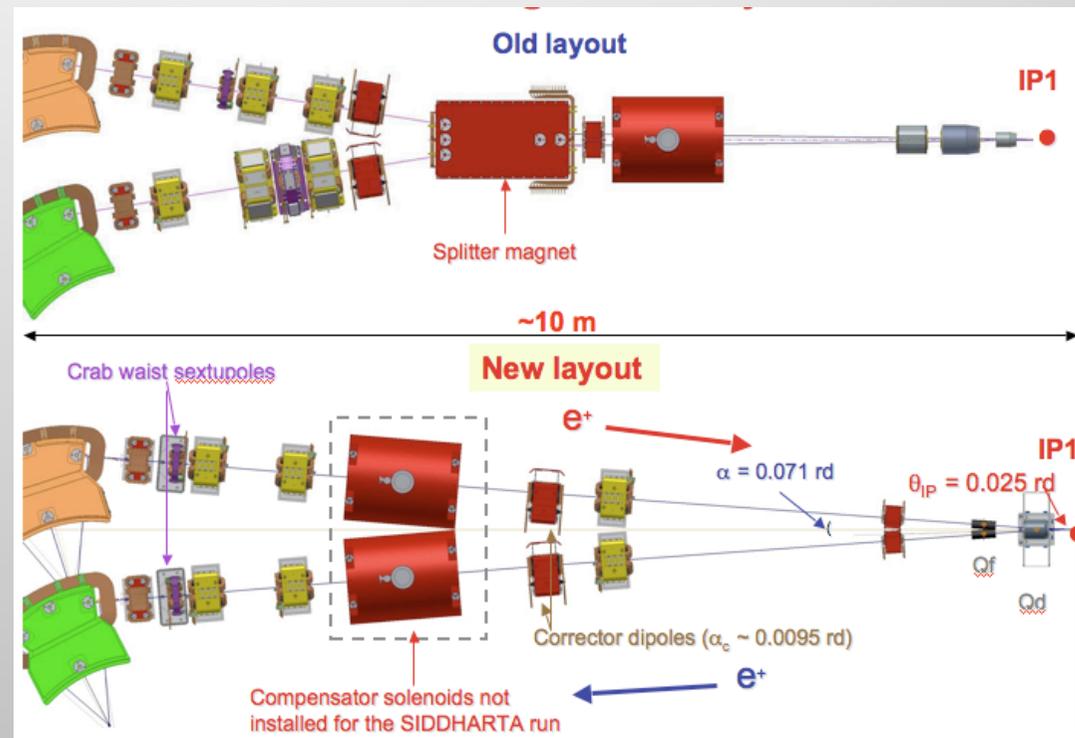
$$\Phi \approx \frac{\sigma_z \theta}{\sigma_x^* 2} \quad \begin{array}{l} \text{small } \sigma_x \\ \text{large } \theta \end{array}$$

$$\xi_y \propto \frac{N \sqrt{\beta_y^*}}{\sigma_z \theta} \quad \xi_x \propto \frac{N}{(\sigma_z \theta)^2} \quad L \propto \frac{N \xi_y}{\beta_y^*}$$

- low  $\xi_x$
- $L_{\text{geometric}}$  gain
- no parasitic crossing

## New IR magnetic layout

- Splitter magnets and compensator solenoids removed
- New low- $\beta$
- Sector dipoles around IP rotated
- large collision angle  $\sim 50$  mrd
- Four C type corrector dipoles used to mach the vacuum chamber in the arc



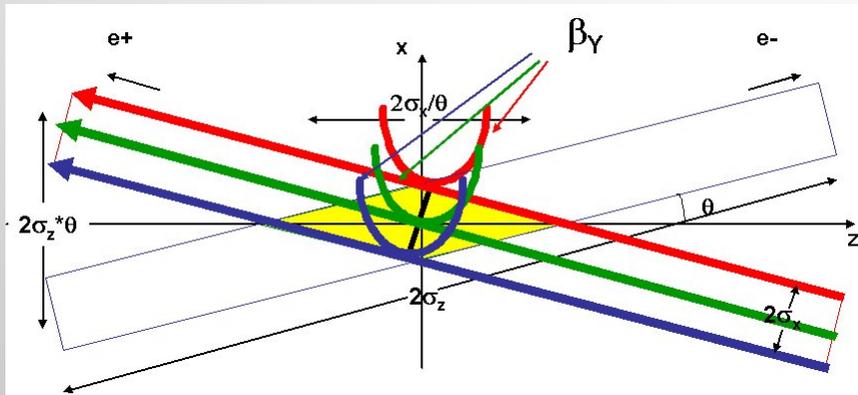
# Lower $\beta_y^*$ possible

Small  $\beta_y^*$  in fact the bunch overlap length  $\Sigma$  is:

$$\Sigma \propto \frac{\sigma_x}{\theta} \quad \beta_y \propto \frac{\sigma_x}{\theta} \ll \sigma_z$$



- $L_{\text{geometric gain}}$
- low  $\zeta_y$
- Vertical synchro-betatron resonances suppression



## New low- $\beta$ section

• low-beta section based on PM QUADs:

$$K_{QD} = -29.2 \text{ [T/m]}$$

$$K_{QF} = 12.6 \text{ [T/m]}$$

•  $e^+ e^-$  vacuum chambers separate after  $Q_D$

Only 1 parasitic crossing  
 $\epsilon_x \sim .26 \mu\text{m} \rightarrow \Delta x_{PC} \sim 40 \sigma_x$



# Crab-Waist compensation

*Collision with large  $\Phi$  is not a new idea .....*

**Crab-Waist transformation is !**

*(P.Raimondi et al., 2006)*

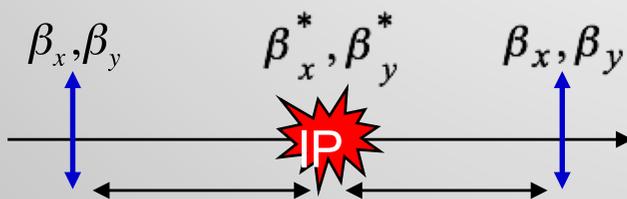
$$y = \frac{xy'}{2\theta}$$



- $L_{\text{geometric}}$  gain
- x-y synchro-betatron and betatron resonance suppression

sextupole

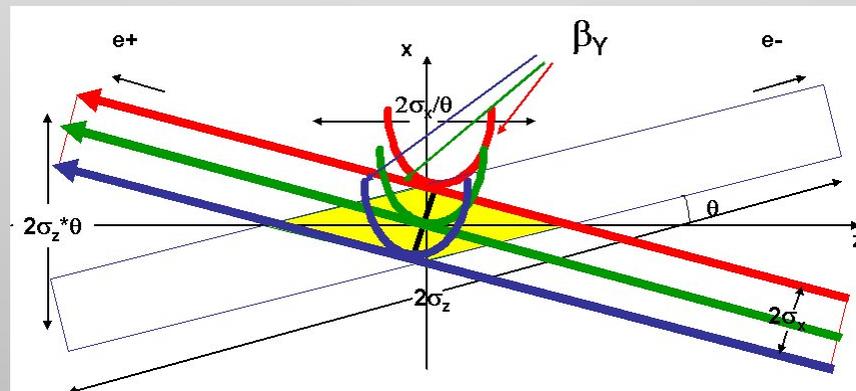
(anti)sextupole



$$\Delta\nu_x = \pi$$

$$\Delta\nu_y = \frac{\pi}{2}$$

P. Raimondi et al., arXiv:physics/0702033  
 C. Milardi et al., Int.J.Mod.Phys.A24, 2009  
 M. Zobov et al., Phys. Rev. Lett. 104, 2010



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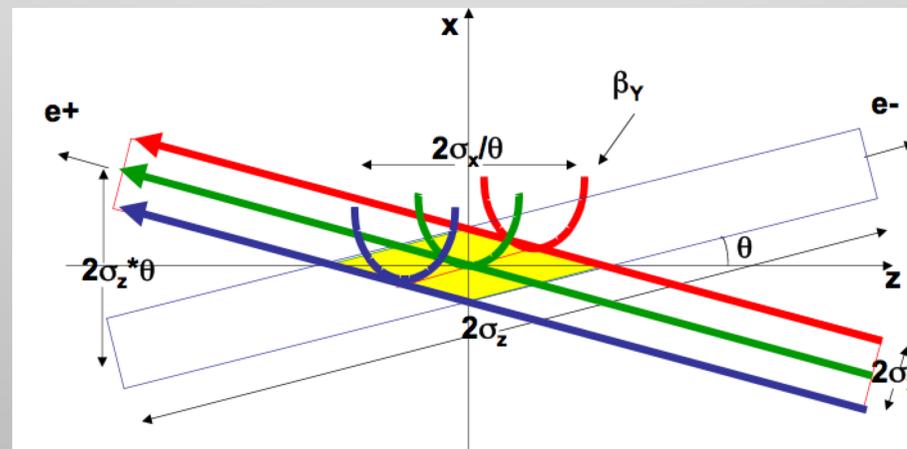
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P. Raimondi , 2<sup>o</sup> SuperB Workshop, March 2006  
 P.Raimondi, D.Shatilov, M.Zobov, physics/0702033  
 C. Milardi et al., Int.J.Mod.Phys.A24, 2009  
 M. Zobov et al., Phys. Rev. Lett. 104, 2010

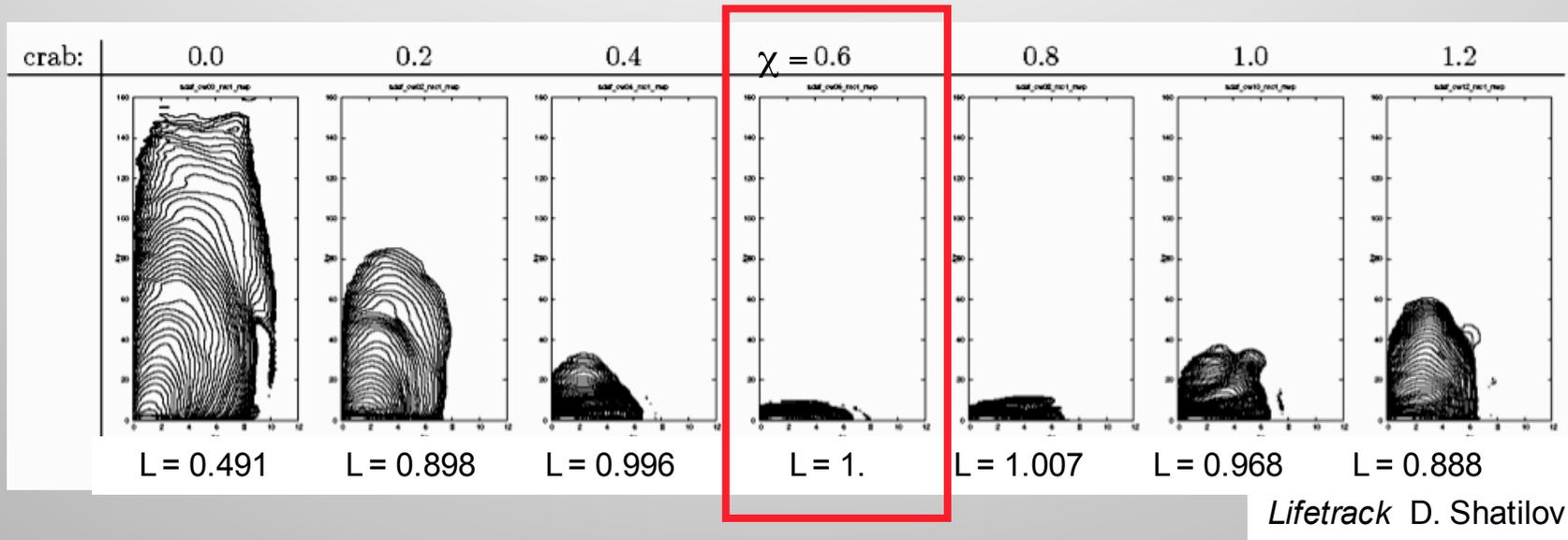
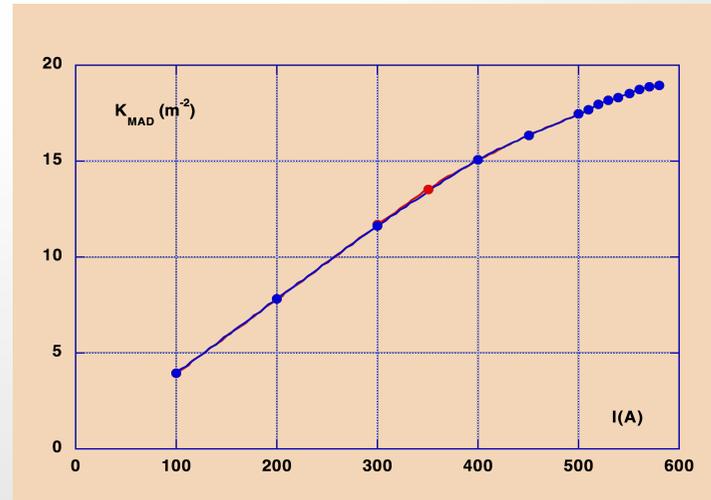


# Crab-Waist Sextupole Parameters

CW-Sextupoles are high strength magnets

$$k_s = \frac{\chi}{2\theta} \frac{1}{\beta_y^* \beta_y^{sext}} \sqrt{\frac{\beta_x^*}{\beta_x^{sext}}}$$

$\chi$  nominal 0.6  
 $\chi$  used value 0.5

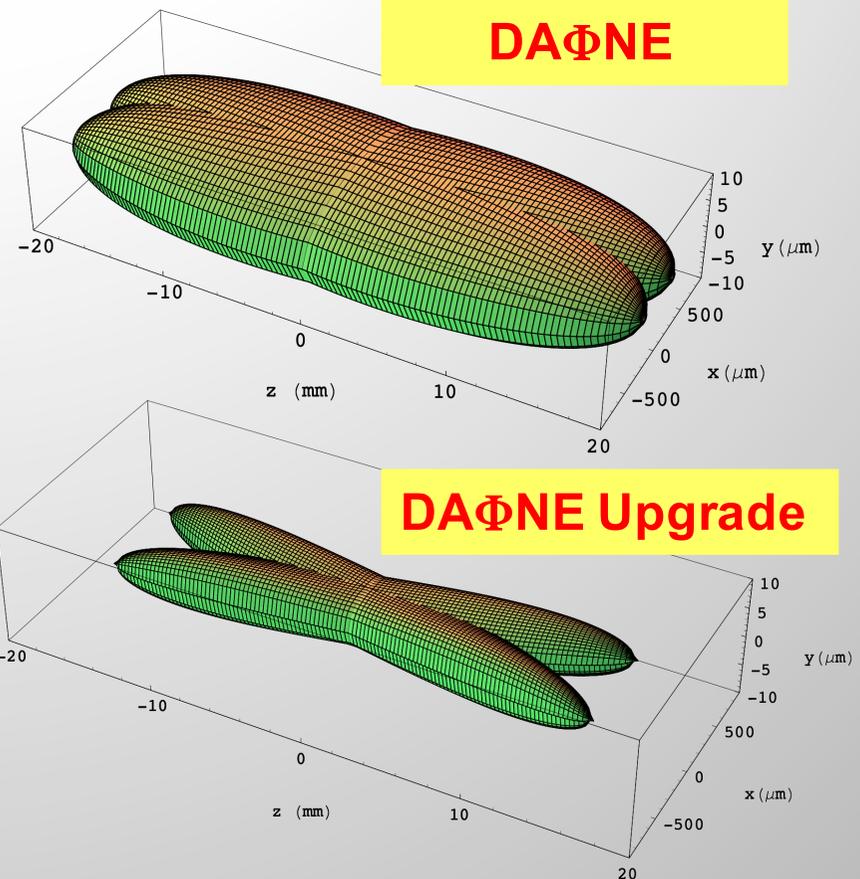


**Luminosity** (arbitrary unit) and **Beam tails** versus waist rotation  $\chi$

# DAΦNE Upgrade Parameters

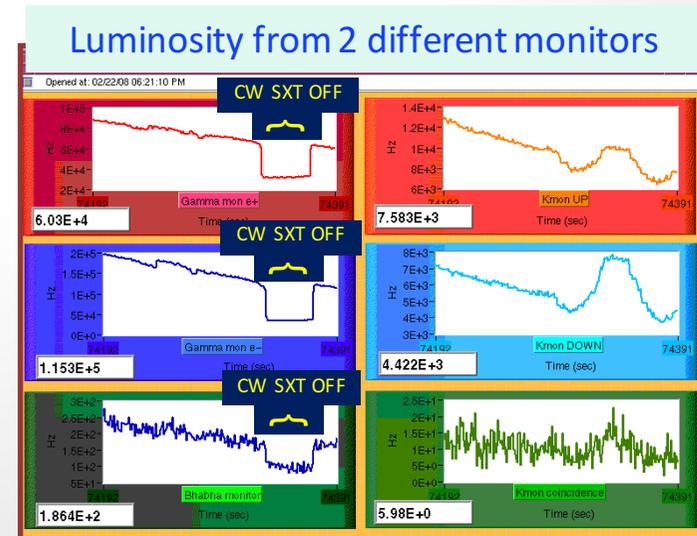
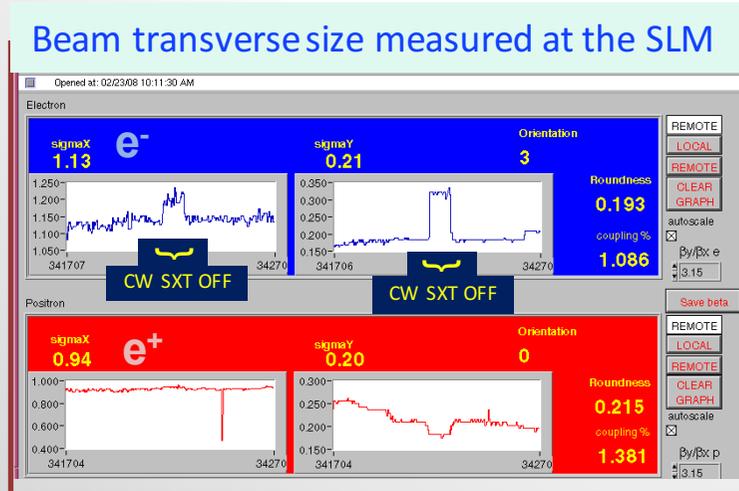
	DAΦNE KOE	DAΦNE Upgrade
$\theta_{\text{cross}}/2$ (mrad)	12.5	25
$\varepsilon_x$ (mmxrad)	0.34	0.26
$\beta_x^*$ (cm)	160	26
$\sigma_x^*$ (mm)	0.70	0.26
$\Phi_{\text{Piwinski}}$	0.6	1.9
$\beta_y^*$ (cm)	1.80	0.85
$\sigma_y^*$ ( $\mu\text{m}$ ) low current	5.4	3.1
Coupling, %	0.5	0.5
$I_{\text{bunch}}$ (mA)	13	13
$\sigma_z$ (mm)	25	20
$N_{\text{bunch}}$	110	110
<b><math>L</math> (<math>\text{cm}^{-2}\text{s}^{-1}</math>) <math>\times 10^{32}</math></b>	<b>1.6</b>	<b>5</b>

Beam distribution @ IP



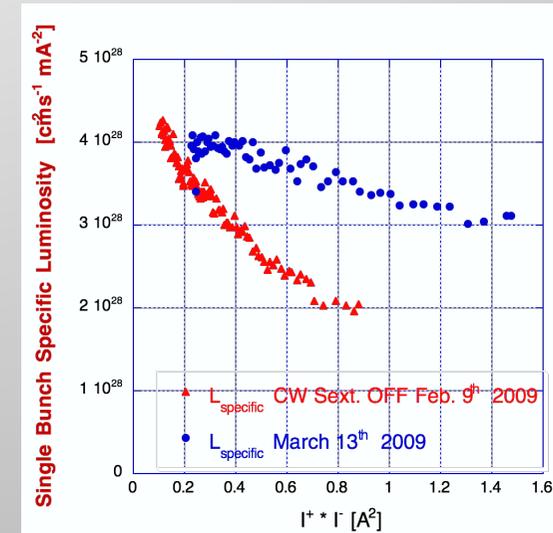
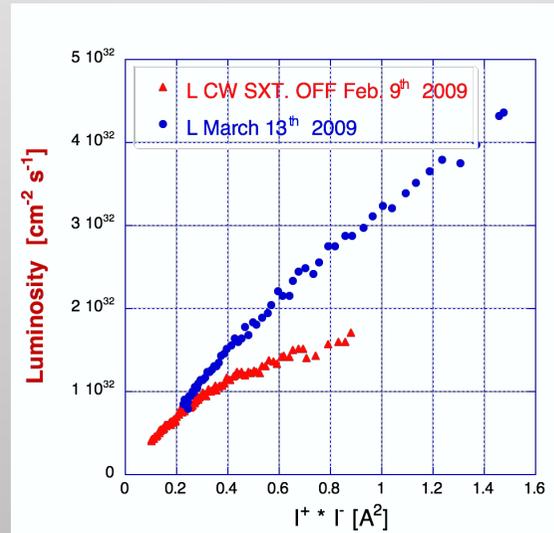
- In 2007 the DAΦNE accelerator complex has been upgraded in order to implement a new collision scheme based on **large Piwinski angle, low- $\beta$  and Crab-Waist compensation** of the synchrotron resonances
- The upgrade took **~ five months**
- **Since May 2008** DAΦNE is delivering luminosity to the SIDDHARTA experiment.

# Crab-Waist Compensation First Experimental Evidence



Transverse sizes (left) and luminosity (right) dependence on the *CW-Sextupole* excitation in the  $e^-$  ring

Luminosity as a function of colliding currents  
*CW-Sextupole* excitation

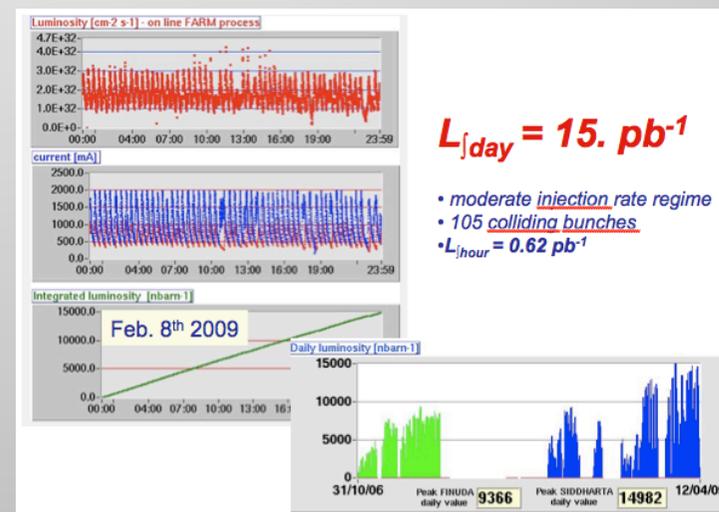
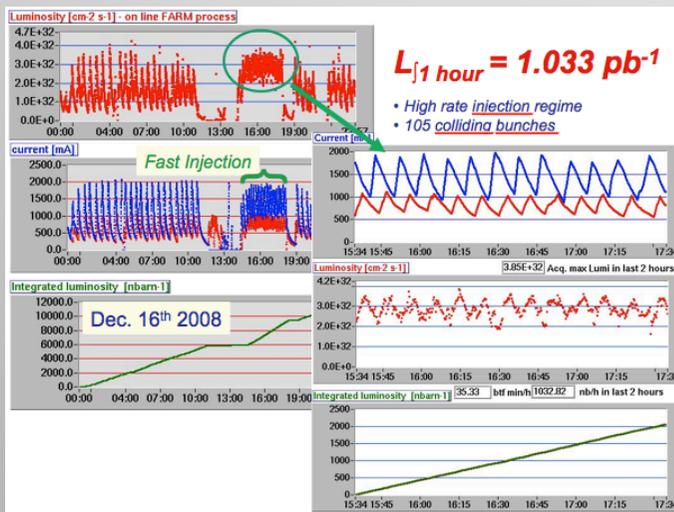
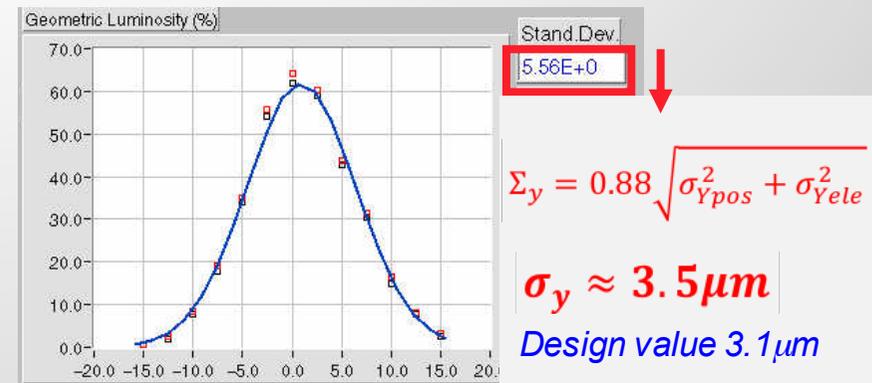


# Crab-Waist collisions and SIDDHARTA

- Large crossing angle and *Crab-Waist* collisions proved to be effective in increasing luminosity by a factor 3
- The DAΦNE collider, based on the new collision scheme including Large Piwinski angle and *Crab-Waist*, has been successfully commissioned achieving record performances

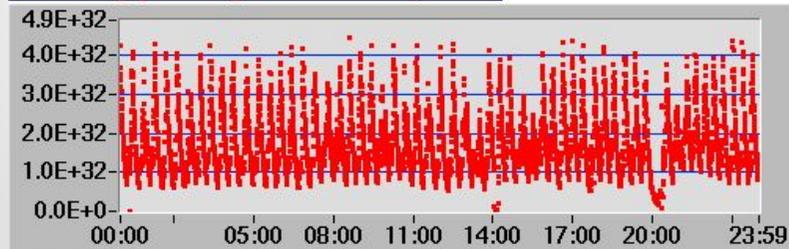


$L_{\text{peak}} = 4.5 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$   
 $L_{\text{f1 day}} = 15.0 \text{ pb}^{-1}$   
 $L_{\text{f1 hour}} = 1.033 \text{ pb}^{-1}$   
 $L_{\text{f run}} \sim 2.8 \text{ fb}^{-1}$  (delivered in 18 months)

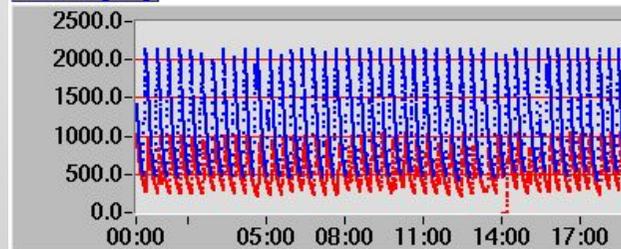


# Peak Luminosity

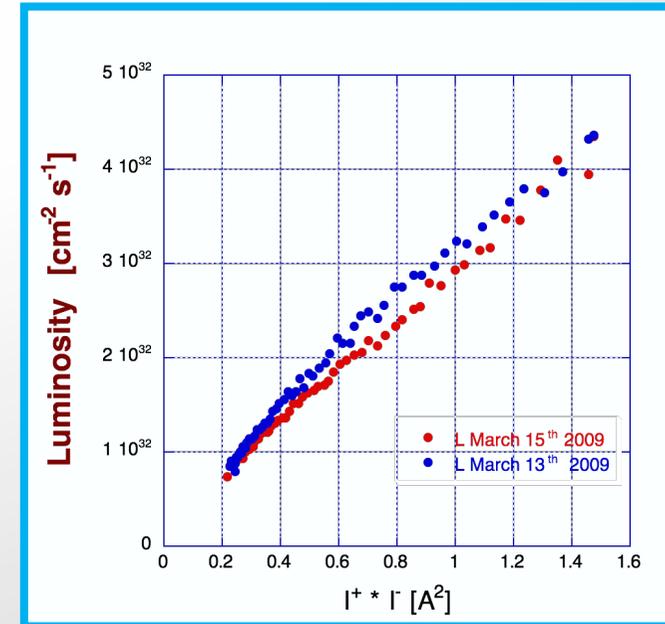
Luminosity [cm<sup>-2</sup> s<sup>-1</sup>] - on line FARM process



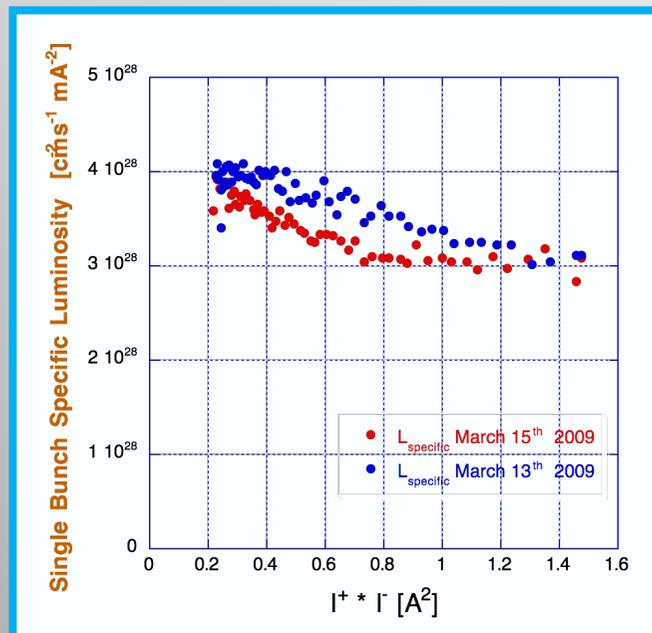
current [mA]



105 bunches



$$\xi_y (\text{MAX}) \sim 0.0443$$



## Specific Luminosity:

- Drops with the product of the colliding currents due to: residual beam-beam blow up  
bunch lengthening
- At low currents is four times higher than in the original configuration without *Crab-Waist*
- improvement is underestimated since collisions are optimized mainly at high  $I$

# DAΦNE Luminosity and Tune Shift

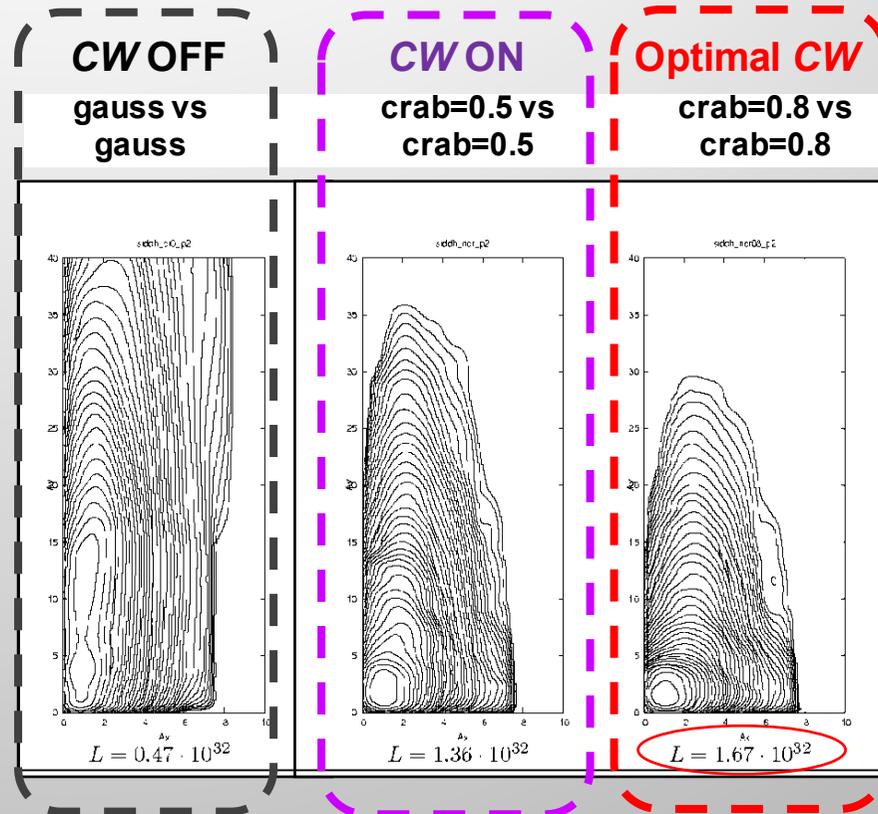
	KLOE (Spt 2005)	FINUDA (Apr 2007)	SIDDHARTA CW (Jun 2009)
<b>Luminosity</b> [ $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ ]	1.53	1.6	<b>4.53</b>
I(ele) [A]	1.38	1.50	1.52
I(pos) [A]	1.18	1.1	1
$n_b$	111	106	105
$\varepsilon_x$ [mm mrad]	0.34	0.34	0.28
$\beta_x$ [m]	1.5	2.	0.25
$\beta_y$ [cm]	1.8	1.9	0.9
$\xi$	0.0245	0.0291	<b>0.0443 (0.074)</b>

# Weak-Strong Tune Shift

*Crab-Waist* compensation works in weak-strong regime also, and measured luminosity is in good agreement with *Lifetrack* code (D. Shatilov) predictions

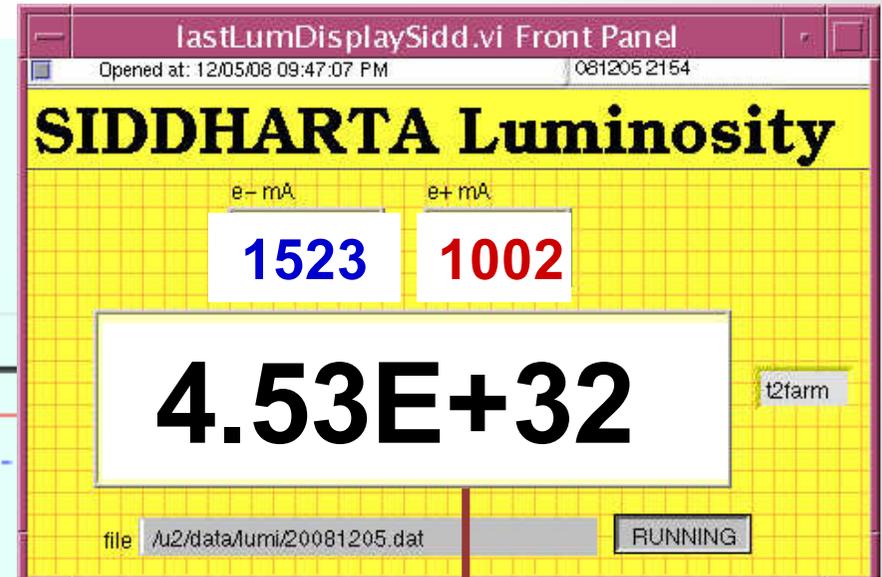
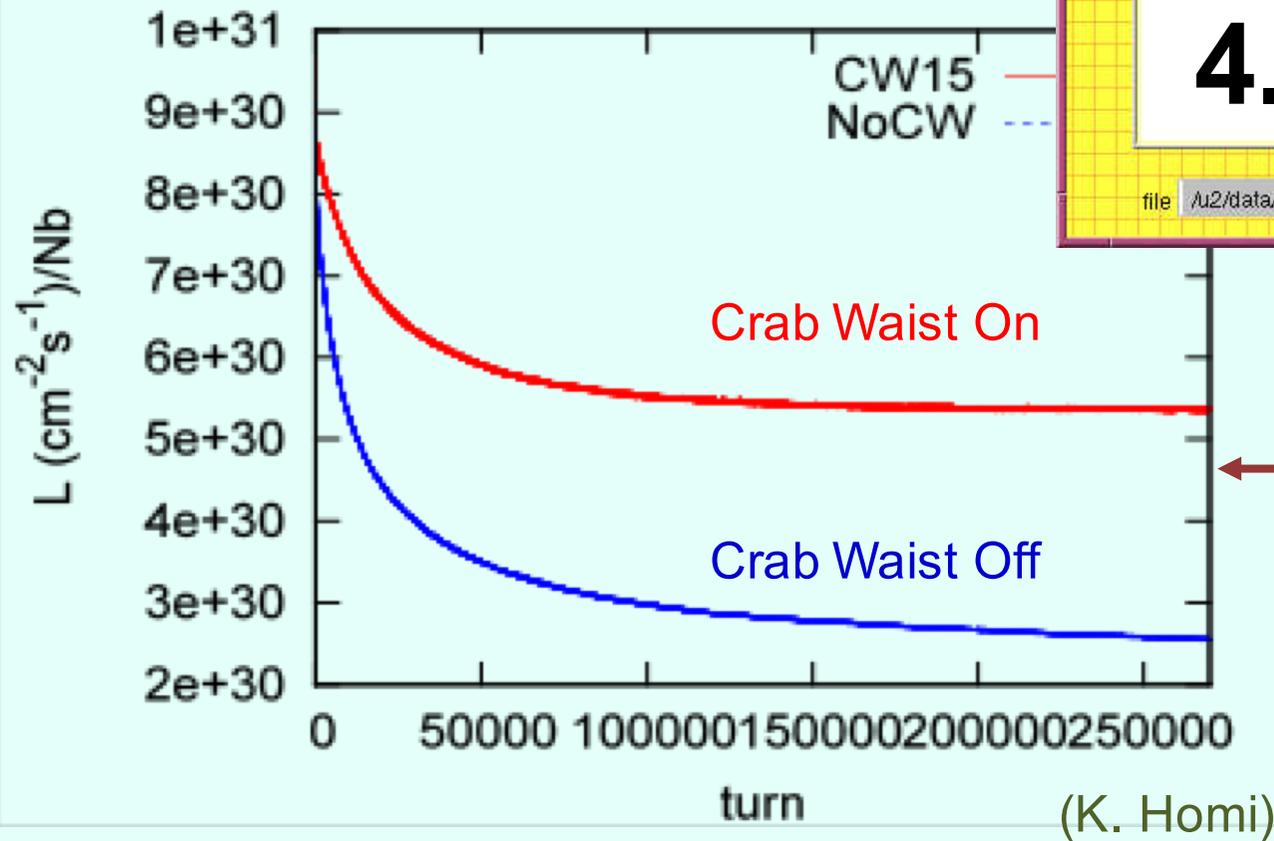


$$\xi_{\text{y}} = 0.074$$



# Strong-Strong Beam-Beam Simulations

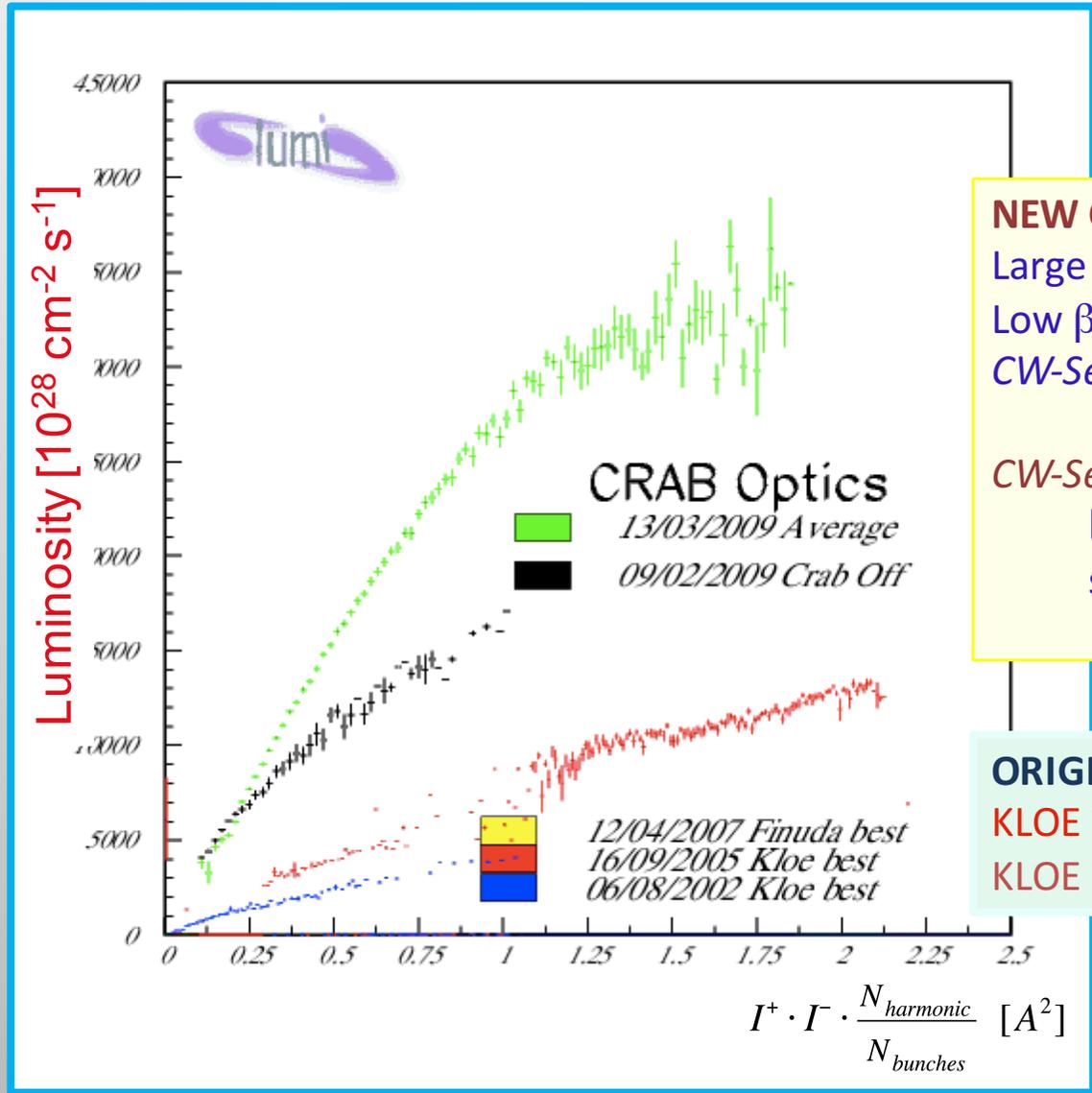
Single Bunch Luminosity  
(Damping time = 110.000 turns)



105 bunches

about 20% lower

# Crab-Waist Collision Scheme & Luminosity



**NEW COLLISION SCHEME:**

- Large Piwinski angle  $\psi = 1.9$
- Low  $\beta_y^*$   $\beta_y^* = 9.0 \text{ [mm]}$
- CW-Sextupoles  $\chi = 0.6$

*CW-Sextupoles off*

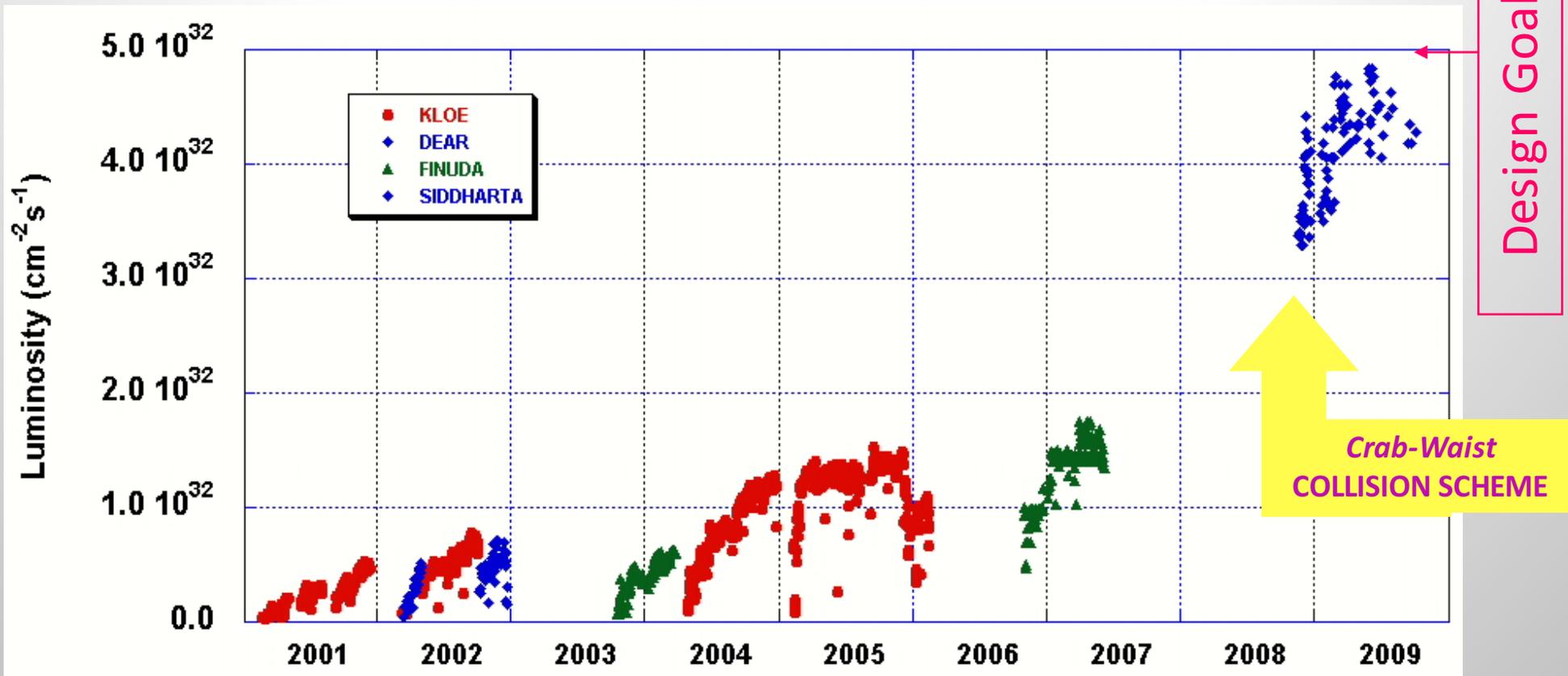
- larger transverse beam size blowup
- sharp lifetime reduction

**ORIGINAL COLLISION SCHEME:**

- KLOE 2005  $\psi = 0.6 \beta_y^* = 18. \text{ [mm]}$
- KLOE 2002  $\psi = 0.3 \beta_y^* = 25. \text{ [mm]}$

20% L reduction at high currents because of bunch lengthening due to the ring impedance.  $L \propto 1/\sigma_z$  in Large Piwinski Angle & Crab-Waist regime.

# Luminosity at DAΦNE 2001 ÷ 2009



A factor 3 higher luminosity achieved without increasing beam currents

No evidence of vertical BB saturation with *CW-Sextupoles* on ( $\xi_y = 0.044$ )

LRBB interaction cancelled



# KLOE-2 run

Integrating the high luminosity collision scheme with a large experimental detector introduces new challenges in terms of:

- IR layout
- optics
- beam acceptance
- coupling correction

## Crucial Points:

IR optics complying with:

- Low- $\beta$

- Crab-Waist*** collision scheme

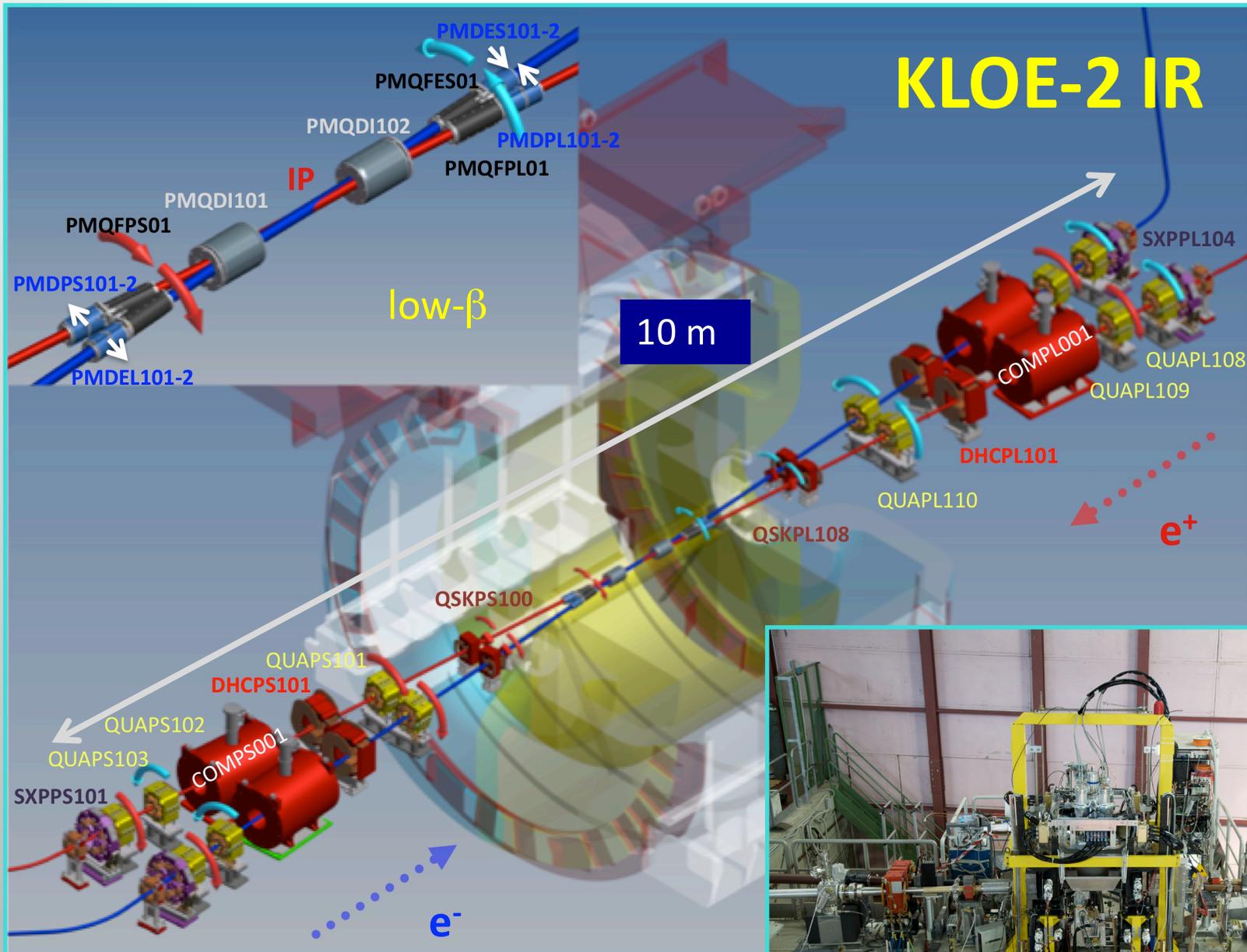
- Coupling compensation

- Beam trajectory control

IR mechanical design allowing:

- Large crossing angle

- Early vacuum pipe separation after IP inside the detector



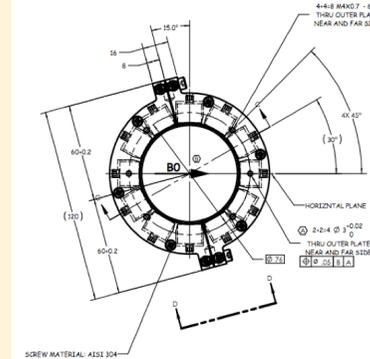
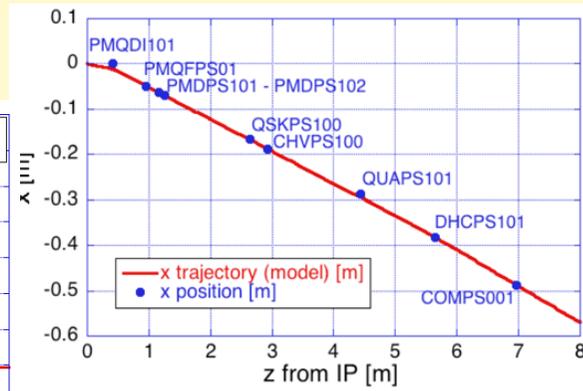
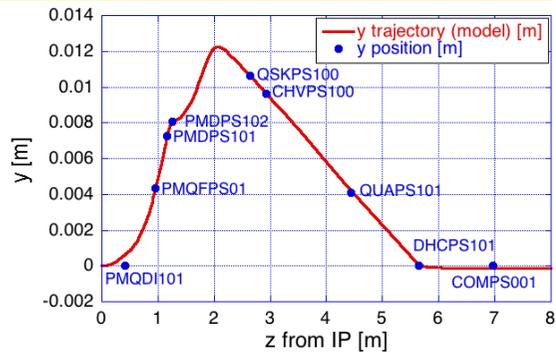
C. Milardi *et al* 2012 JINST 7 T03002.



# Beam Trajectory in the new IR

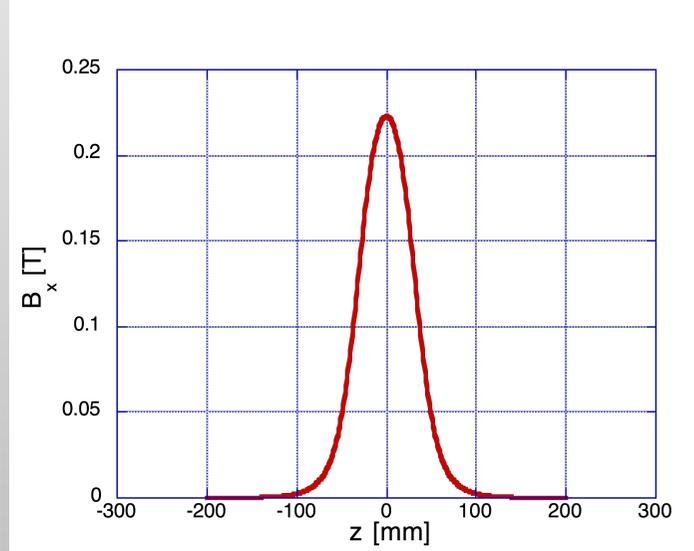
- The beam trajectory in the IR is an order of magnitude larger than in the past KLOE run due to:
  - larger crossing angle
  - stronger first low- $\beta$  quadrupole (PMQD)
  - experimental solenoidal field
- A **Permanent Magnet Dipole** is used to keep under control the vertical beam trajectory.

QUADs are centered as much as possible on the beam trajectory to improve beam acceptance.  
 Vacuum chamber design is very much simplified: straight sections and few bellows



Magnetic length (mm) 75  
 field (T) 0,22933  
 Good field region radius (mm) 15  
 Magnet material type SmCo

- PMD consists of two halves each of them:
- Magnetic length 75.0 mm
  - BL = 0.0168 Tm
  - Bx is directed inward and outward in the e+ and e- rings respectively
  - $\alpha_y \sim 10.0$  mrad



# Betatron Coupling correction

$\int_{KLOE} B \cdot dl$  canceled by 2 anti-solenoids for each beam

$$\int_{KLOE} B \cdot dl = 2.048 \quad [Tm] \quad \rightarrow \quad I_{KLOE} = 2300. [A]$$

$$\int_{comp} B \cdot dl = \pm 1.024 \quad [Tm] \quad \rightarrow \quad I_{comp} = 86.7 [A]$$

In order to have coupling compensation also for off-energy particles

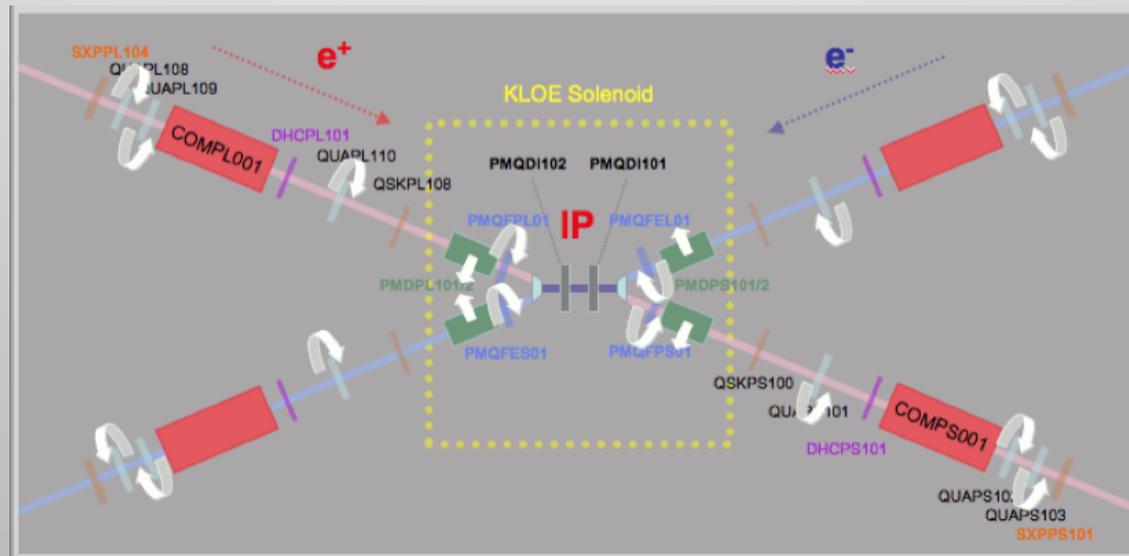
Fixed QUAD rotations

$K$  is expected to be lower than for KLOE past

$$K_{KLOE1} = 0.2 \div 0.3 \%$$

	Z from the IP [m]	Quadrupole rotation angles [deg] <i>Anti-solenoid current [A]</i>
PMQDI101	0.415	0.0
PMQFPS01	0.963	-4.48
QSKPS100	2.634	used for fine tuning
QUAPS101	4.438	-13.73
QUAPS102	8.219	0.906
QUAPS103	8.981	-0.906
COMPS001	6.963	72.48 (optimal value 86.7)

C. Milardi et al 2012 JINST 7 T03002.



# Crab-Waist Collisions for KLOE-2

Operations with the Crab-Waist collision scheme and the KLOE detector have been organized in four stages:

## July 2010 - Dec 2012

- KLOE rolled in and the new IR based on *CW Collision Scheme* installed
- Collision tested despite high fault incidence
- Physics run with a pure C target ( $100 \text{ pb}^{-1}$ )
- Peak instantaneous luminosity  $1.52 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1}$

## Dec 2012 - Jul 2013

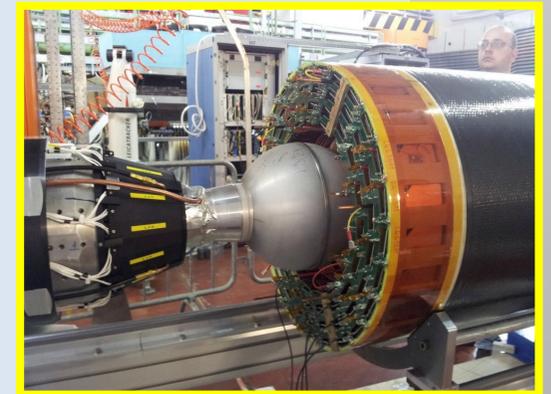
- IR extracted mended and modified
- Detector upgrade KLOE -> KLOE-2
- Several component and subsystems replaced, maintained and upgraded

## Jul 2013 - Nov 2014

- Infrastructural problems affecting the whole Lab
- Commissioning

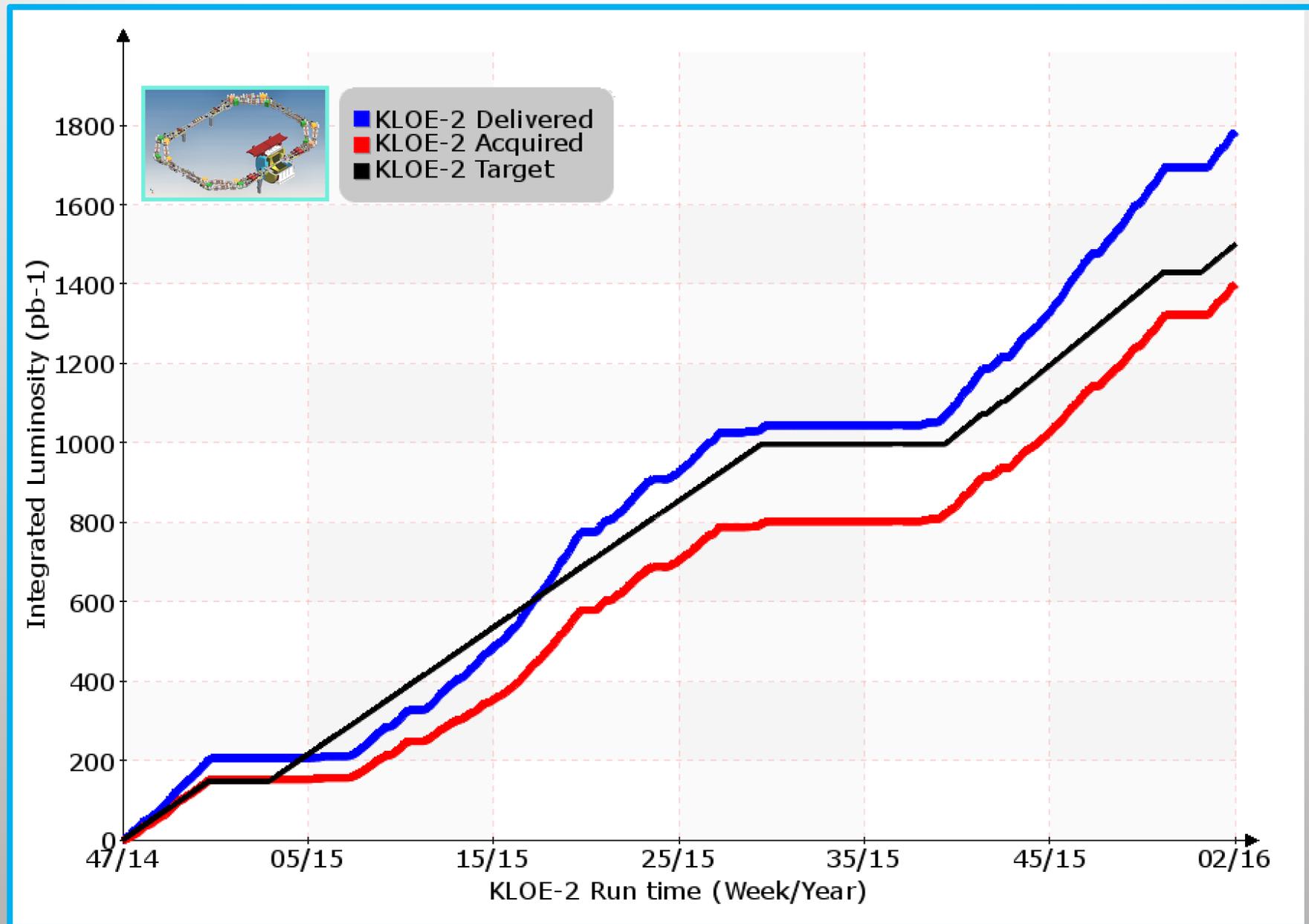
## Mid Nov 2014

- KLOE-2 systematic data taking

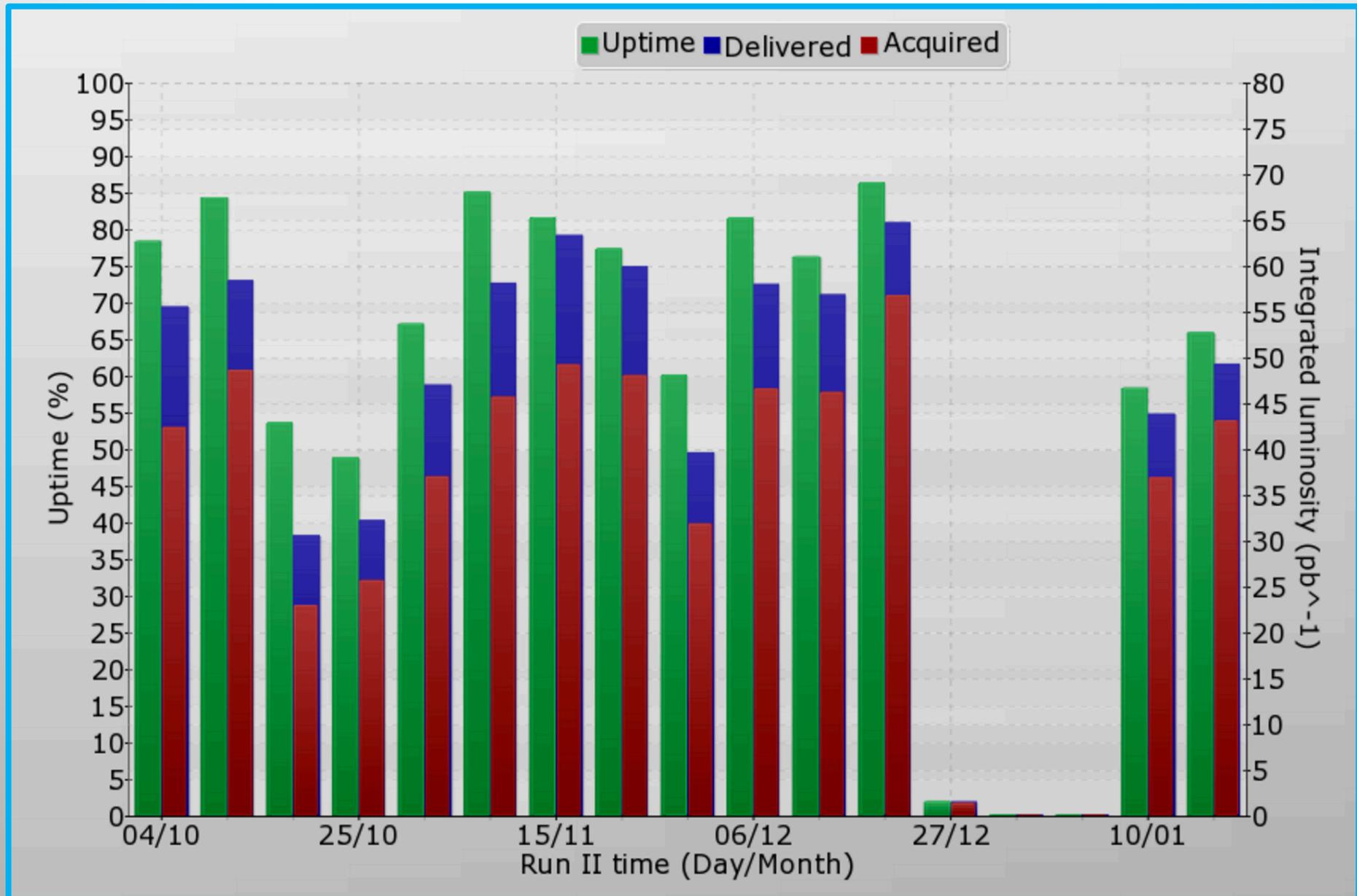


C. Milardi et al ICFA Beam Dynamics No.67

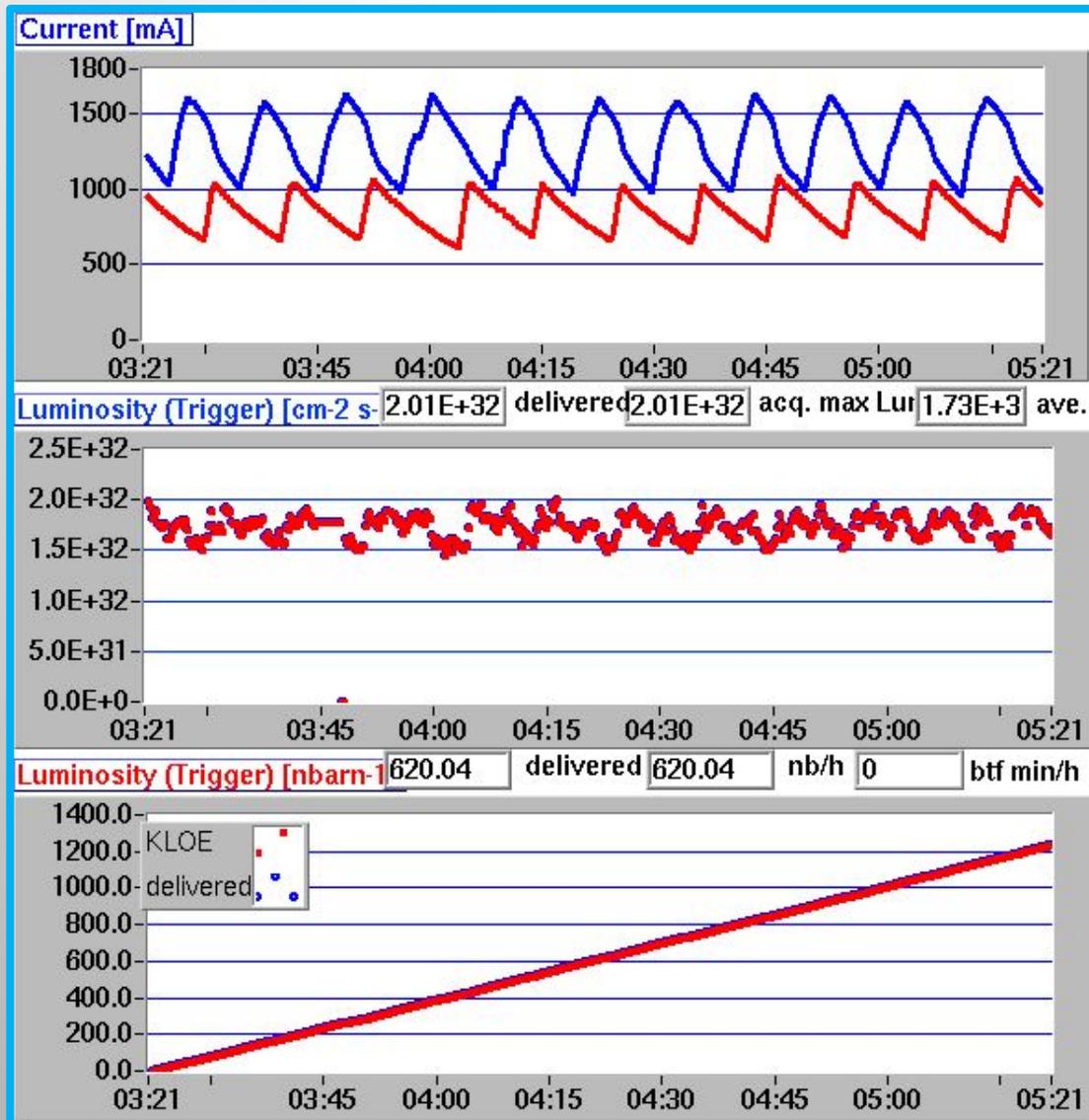
# Integrated Luminosity



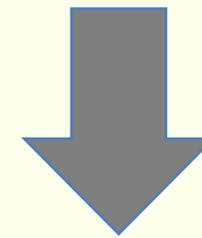
# Weekly Integrated Luminosity



# Hourly Integrated luminosity



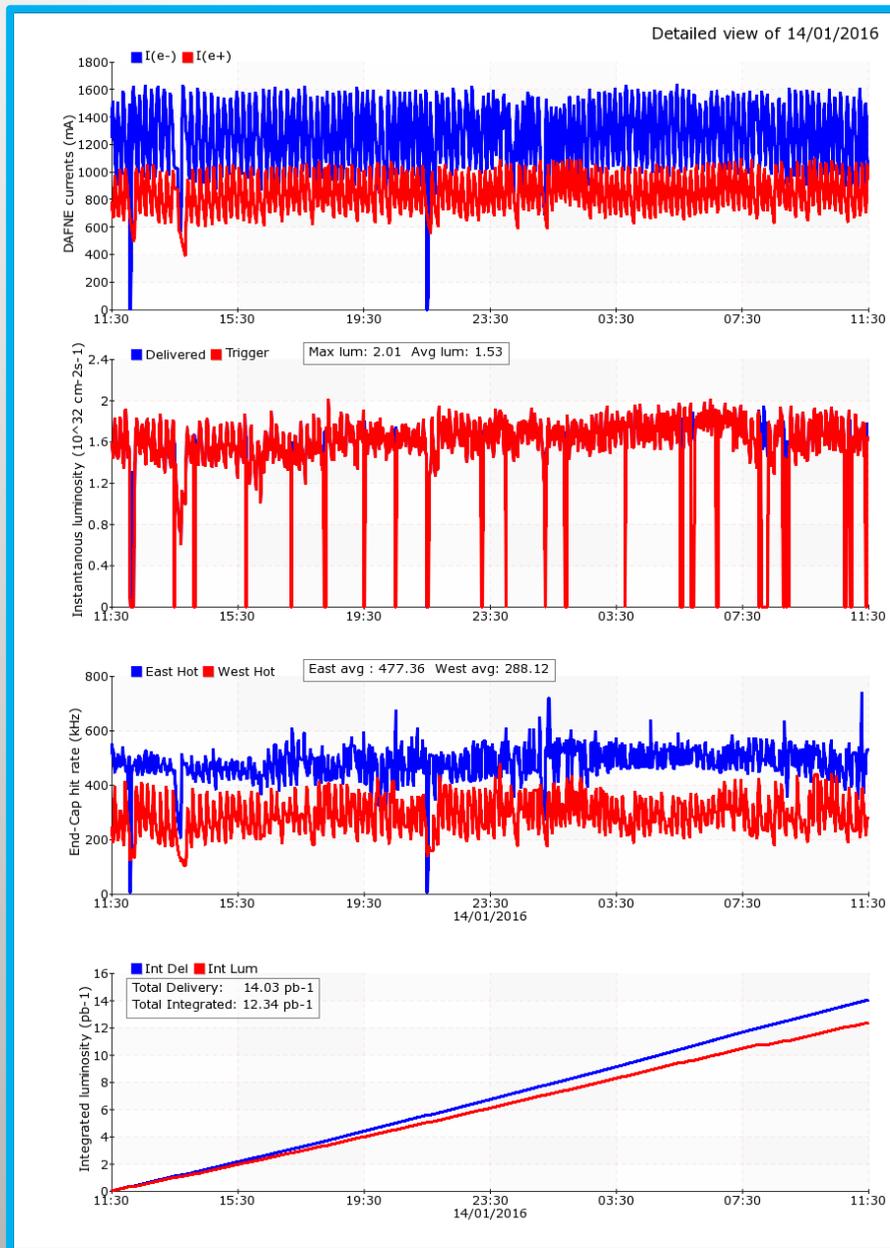
$$L_{f1 \text{ hour}} = 0.620 \text{ pb}^{-1}$$



$$L_{fday} \approx 14.8 \text{ pb}^{-1}$$

- Collisions suitable for KLOE-2 data taking
- Background compatible with an efficient acquisition
- $L_{f1 \text{ hour}}$  is the highest ever measured with the KLOE detector

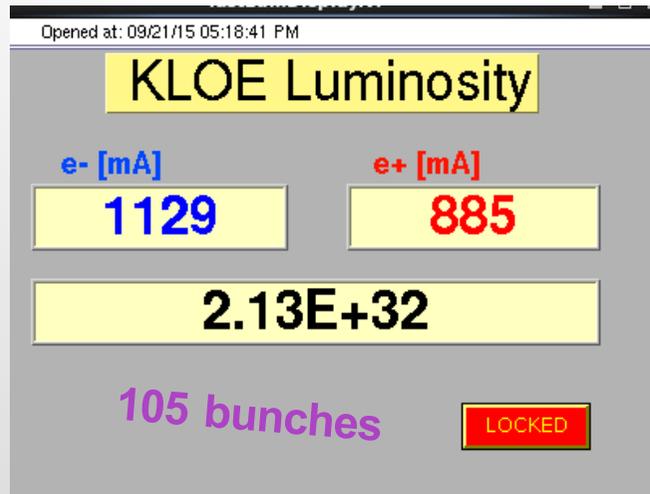
# 24 Hours Integrated luminosity



$$L_{f24 \text{ hous}} \approx 14.03 \text{ pb}^{-1} \quad \text{delivered}$$

$$L_{f24 \text{ hous}} \approx 12.35 \text{ pb}^{-1} \quad \text{acquired}$$

# Maximum Peak Luminosity so far



Still the full potential of the new CW collision scheme has not been completely exploited

	DAΦNE CW upgrade SIDDHARTA (2009)	DAΦNE CW KLOE-2 (2015)
$L_{\text{peak}}$ [ $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ ]	4.53 (5.0)	2.1
$L_{\text{day}}$ [ $\text{pb}^{-1}$ ]	14.98	14.03
$L_{\text{1 hour}}$ [ $\text{pb}^{-1}$ ]	1.033	0.62
$I_{\text{MAX}}$ in collision [A]	1.52	1.129
$I_{\text{MAX}}^+$ in collision [A]	1.0	0.885
$N_{\text{bunches}}$	105	105

# Conclusions

*The new collision scheme including Large Piwinski angle and Crab-Waist compensation of the beam-beam interactions has proved to be a viable approach to increase the luminosity of the DAΦNE collider*

- It has been successfully tested and routinely used during the SIDDHARTA run when a factor 2.7 higher instantaneous luminosity has been measured*
- Crab-Waist collision scheme has also been the leading concept in designing the new IR for the KLOE-2 experiment.. KLOE-2 is currently taking data profiting from a daily integrated luminosity comparable with the best ever measured at DAΦNE, despite the instantaneous luminosity gain is still a factor 2 lower wrt the one measured with the SIDDHARTA optics.*
- The KLOE-2 run has also clearly assessed the Crab-Waist collision scheme effectiveness even in presence of a large detector including high intensity solenoidal field*
- The Crab-Waist collision scheme has been considered to upgrade one of the LHC interaction regions*
- The design study of several new circular colliders includes the CW collision scheme as a main design concept.*

## 36<sup>th</sup> MEETING OF THE LNF SCIENTIFIC COMMITTEE

### FINDINGS AND RECOMMENDATIONS

#### 1 THE DAΦNE PROGRAM: STATUS AND RECOMMENDATIONS

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The 36<sup>th</sup> meeting mainly focused on the status and the outlook of the upgraded DAΦNE collider and the planning of its experimental program. Specific recommendations were made on the running and/or installation of three DAΦNE experiments: they are recorded in this document.

The Committee also reviewed two external activities belonging to the LNF external program: the LARES and the BaBar experiments. A talk by P. Raimondi described the status of the design of a Super B-factory. The status of the SPARC and SPARX projects was discussed in closed session.

The Committee welcomed a new member, C. Matteuzzi, who joins it as chair of the Beam Test Facility Committee.

#### 1 THE DAΦNE PROGRAM: STATUS AND RECOMMENDATIONS

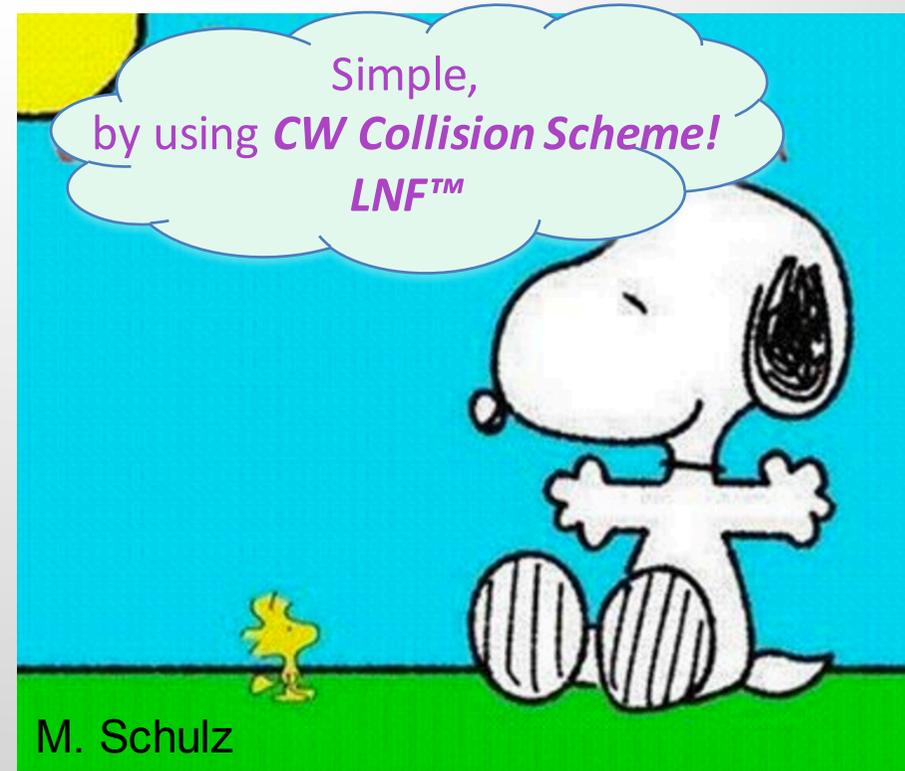
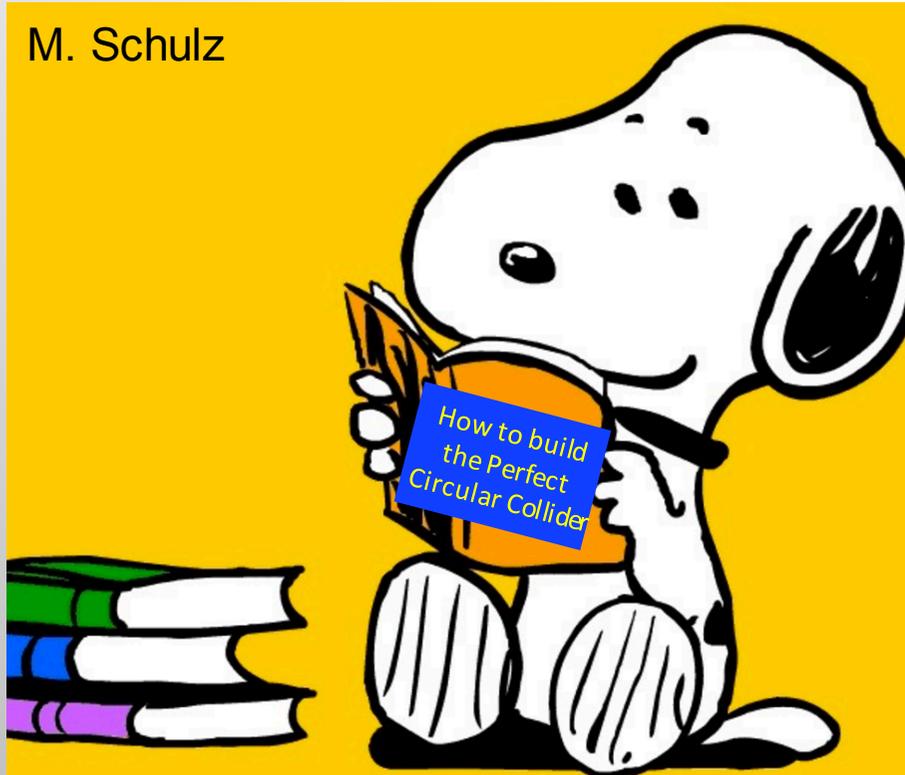
##### 1.1 DAΦNE UPGRADE: PERFORMANCE AND OUTLOOK

DAΦNE has now operated for a few months with the new scheme of colliding beams with large Piwinski angle and crab-waist compensation. The commissioning of the new configuration, with the prototype SIDDHARTHA experiment is about two months behind the expected schedule. While peak luminosities have exceeded previous records by up to 40%, daily integrated luminosities are not yet up to previous operational levels and backgrounds are high. These are grounds for serious concern. On the other hand, analysis of the present situation (see below) shows that there are also rational grounds for optimism. Not least among these is the fact that the principle of crab-waist compensation has been shown to work; this must be recognised as a major advance in the long history of fighting the beam-beam effect in colliders. It is also an important step towards validation of the SuperB design concepts.

Not least among these is the fact that the principle of crab-waist compensation has been shown to work; this must be recognised as a major advance in the long history of fighting the beam-beam effect in  $e^+e^-$  colliders.

.... let me joke

M. Schulz



*Thank you for your attention*